

MOTIVE POWER DIVISION

FERRO FIVE SERIES MOTIVE POWER CHARGERS

Installation and operating instructions for single phase and three-phase chargers

FERRO FIVE[®] FR, EFR, LIBERTY[®], and REVOLUTION[™] SERIES chargers with RANGER II[®], COMPUCHARGE[®] or SCOUT[®] controls



WARNING!

Battery chargers present an electrical hazard to those who work with or service them. Although specific "CAUTIONS" and "WARNINGS" are included throughout the text of this manual, it is essential that extreme care be taken at all times to ensure a safe working environment.

CAUTION LIFT ALL FOUR CORNERS

WARNING

A battery on charge gives off a mixture of oxygen and hydrogen gas, which is explosive. Ventilate the charger room to prevent gas accumulation. C&D chargers are convection cooled. To provide ample ventilation to carry off excess heat, keep chargers at least four inches from a wall and from other chargers and obstructions.

CAUTION

Electrical connections can work loose during shipping. Check all connections for tightness before connecting the charger to the AC supply voltage.

WARNING

Check all warning labels!

The charger should be connected to a fused safety disconnect switch or to a circuit breaker. Be sure the protective device and the incoming AC cables to the charger meet the local electrical codes and they match the current and voltage requirements of the charger or chargers. The charger nameplate shows AC volts, phase and current requirements at nominal line and rated output and recommended external fusing. In addition, check the tag on the charger for proper input voltage.

> CAUTION DO NOT ATTEMPT TO RECONNECT VOLTAGE WITHOUT READING INSTRUCTIONS

THIS CHARGER CONNECTED FOR 120V - 208V - 240V 480V - 575V OTHER

JN-95

	Caution Fuse R	
HIGH	208	LOW
VOLTAGE	VOLTS	VOLTAGE
3-4-5	3-4-5	3-4-5
6-7-8	6-7-8	6-7-8
10-12-15	10-12-15	10-12-15
20-25-30	20-25-30	20-25-30
35-40-45	35-40-45	35-40-45
50-60	50-60	50-60

CAUTION

Make sure the charger positive terminal is connected to the charger connector terminal marked (+) and the negative terminal to the one marked (-).



CAUTION

- 1. ALL THREE PHASES ON VOLTAGE CHANGEOVER TERMINALS MUST BE RECONNECTED WHEN CHANGING VOLTAGE.
- 2. AC FUSES MUST BE CHANGED WHEN CHANGING VOLTAGE. SEE LABEL IN CHARGER.

DANGER SHOCK HAZARD

DO NOT TOUCH UNINSULATED BATTERY TERMINALS OR CONNECTORS

WARNING ARC HAZARD

CONNECT OR DISCONNECT BATTERY PLUG ONLY WHEN CHARGE CYCLE IS COMPLETE

DANGER HIGH VOLTAGE

DISCONNECT CHARGER FROM AC VOLTAGE SUPPLY AND BATTERY BEFORE SERVICING OR DISMANTLING

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Table

1 RECEIVING AND INSTALLATION

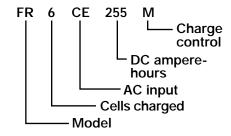
1.1 Receiving



1.2 Identification

Inspect your C&D charger for any shipping and handling damage as soon as it arrives. Describe any damage on the receiving slip and immediately notify the shipper. Verify the model and serial numbers printed on the packing list against the nameplate (Figure 1.1). If they disagree, contact your C&D representative before proceeding with installation. Use caution when moving chargers. Do not drop or otherwise abuse them.

A five-element model number identifies each C&D charger. Each element describes a different charger performance characteristic. The model number of a FERRO FIVE charger describes its basic operating characteristics. A typical model number is:



Model: The first element in the numbering system identifies the model. In this example, an FR charger.

Cells charged: This entry indicates the number of lead-acid cells the system can charge. In this example, a six-cell lead-acid battery.

AC input: Letter codes listed in Table 1.1 describe the voltage, phase and frequency of the AC input current. In the example, the letters CE define a charger that requires a 240 or 480 VAC, single-phase, 60 Hz input. The number 5 placed between any

MFG DATE JAN. 1999	Power Solutions Industrial Batteries and Chargers 140 UNION MEETING ROAD - BLUE BELL PA 1942	
	MODEL FR18HK750	
SERIAL	MP1 012320 SPEC. 204172 DC OUTPUT	T. C.50
VOLTS		
8 HOUR I	RATED CAPACITY 750 LH	AH
12 HOUR	RATED CAPACITY 751 TO 1100	AH
	AC INPUT	
VOLTS	208/240/480 PHASE 3	
AMPS	19/17/8.5 60	JM-280
REC	M. LINE FUSES 30/25/12	

FIGURE 1.1-Nameplate

letters, C5E for example, denotes 50 Hz operation. Models with a CE or HK designation also include a tap for 208 VAC.

DC Ah: For EFR SERIES chargers, this is the largest size battery, discharged to 80 percent, that can be charged in eight hours. For FR series chargers, this is the largest size battery, discharged to 100 percent, that can be charged in eight hours. In this case, a 255 Ah battery.

Charge control: The last element in the numbering system identifies the control:

E indicates the optional RANGER II control.

F indicates RANGER II with LIBERTY option.

G indicates RANGER II with REVOLUTION option.

M indicates the optional COMPUCHARGE control.

S indicates the optional SCOUT control.

T is the standard electromechanical timer.

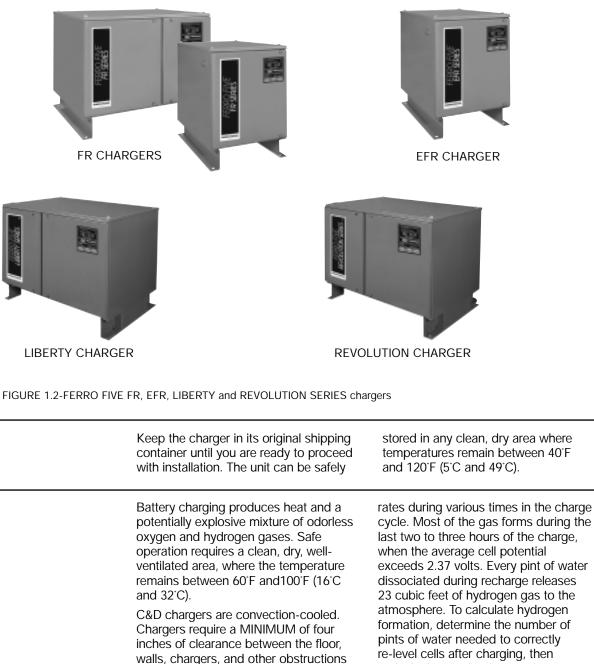
JM indicates a disconnect switch.

R indicates remote control.

Suffix letters may be combined. A charger designated **MJM** contains both a COMPUCHARGE control and a disconnect switch.

AC INPUT POWER CODES									
Code	Input Power (VAC)	Phase	Cycles (Hz)	Code	Input Power (VAC)	Phase	Cycles (Hz)		
А	120	1	60	S	380	1	50		
В	208	1	60	C5E	208/240/480	1	50		
С	240	1	60	М	575	1	60		
E	480	1	60	Z	380	3	50		
G	208	3	60	H5K	208/240/480	3	50		
н	240	3	60	L	575	3	60		
К	480	3	60						

1.2 Identification (continued)



for adequate air circulation. EXPLOSIVE, COMBUSTIBLE OR FLAMMABLE MATERIALS SHOULD NOT BE PERMITTED IN THE CHARGING ROOM. NEVER MOUNT A CHARGER ON OR ABOVE COMBUSTIBLE MATERIALS.

To prevent the accumulation of explosive concentrations of hydrogen and oxygen, the charging area should have sufficient ventilation to prevent formation of one percent, by volume, of hydrogen. It is important to note hydrogen is generated at different

cycle. Most of the gas forms during the last two to three hours of the charge, when the average cell potential exceeds 2.37 volts. Every pint of water dissociated during recharge releases 23 cubic feet of hydrogen gas to the atmosphere. To calculate hydrogen formation, determine the number of pints of water needed to correctly re-level cells after charging, then multiply the number by 23. Thus, a lead-acid motive power battery that requires 1.5 pints of water to relevel, will produce 34.5 cubic (1.5 x 23) feet of hydrogen.

An approximation technique may be used to estimate hydrogen production from C&D batteries charged by chargers equipped with COMPUCHARGE. SCOUT and automatic Start/Stop controls. It is estimated a total of 0.24 cubic feet of hydrogen gas will evolve from each cell per 100 ampere-hours of capacity.

1.3 Storage

1.4 Location

1.4 Location (continued)

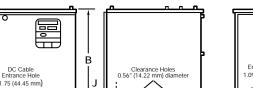
For example, an 18-cell battery rated at 720 ampere-hours:

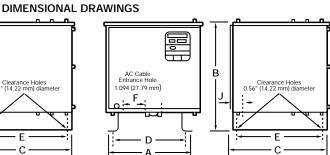
Cells x Capacity x $\frac{0.24}{100}$ = Cubic feet of hydrogen/charge cycle

18 x 720 x $\frac{0.24}{100}$ = 31.1 Cubic feet of hydrogen/charge cycle

1.5 Mechanical installation

Chargers can be bolted to noncombustible floors or steel benches. For maximum space saving, up to three units can be stacked. Consult Figure 1.3 for charger cabinet dimensions. Wall mounting requires the optional brackets described in Section 6.6.





CABINETS 3517 AND 3518

-н

AC Cable

Entrance Hole .094 (27.79 mm)

G

CABINET 3519

CABINET	A		В		С		D		E		F		G		н		J	
NO.	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
3517	32.22	818	24.00	610	21.81	554	30	762	19	483	11.00	279	2.81	71.4	4.38	111	1.50	38.1
3519	18.22	463	24.00	610	21.81	554	16	406	19	483	4.00	102	2.81	71.4	4.38	111	1.50	38.1
3518	43.22	1098	32.00	813	28.81	752	41	1041	26	660	16.50	419	2.81	71.4	4.38	111	1.50	38.1

FIGURE 1.3-Cabinet dimensions

1.6 Electrical connection

Each charger requires a fused safety disconnect switch or a circuit breaker. Use a line protection device rated for the recommended line fuse value shown on the charger nameplate (Figure 1.1). Electrical installations must be performed by a qualified electrician and satisfy all local, national and federal electrical codes. It is vital to the reliable operation of the charger that it be provided a good earth ground.

CAUTION

Electrical connections can work loose during shipping. Check all connections for tightness before connecting the charger to the AC supply voltage.

1.7 Input voltage changeover The voltage circled on the AC voltage rating label (Figure 1.4) must match the available line voltage. If the voltages are different, it will be necessary to change AC line fuses, AC phase fuses and the connection terminal on both the ferroresonant power and control transformers. Consult the voltage changeover instruction label inside the cabinet door. BE SURE THE CHARGER IS DISCONNECTED FROM

ITS AC POWER SUPPLY BEFORE ATTEMPTING THIS MODIFICATION.

NOTE: AC voltage changeover must be made at the terminals of both the ferroresonant power transformer and the control transformer.

Input voltage changeover CANNOT BE PERFORMED on chargers manufactured for 575 VAC only operation.

1.7 Input voltage changeover (continued) CAUTION DO NOT ATTEMPT TO RECONNECT VOLTAGE WITHOUT READING INSTRUCTIONS	THIS CHARGER CONNECTED FOR 120V - 208V - 240V 480V - 575V OTHER 	HIGH VOLTAGE 208 VOLT 3-4-5 3-4- 6-7-8 3-4- 6-7-8 10-(12)-15 10-12 20-25-30 35-40-45 35-40 50-60 50-60 FIGURE 1.5-AC fuse would be marked for Circles indicate the p each voltage.	Baseline LOW VOLTAGE 5 3-4-5 6-7-8 10-12-15 0-30 20-25-(30) -45 35-40-45 00 50-60 rating chart as it an FR18HK750.					
1.8 AC input voltage cables	Customers or electrical contractors must furnish the AC connection. Cables should be sized for the recommended line fuse values shown on the charger nameplate. Allowable variations from nominal AC line voltages appear in Table 1.2.	ALLOWABLE AC Nominal charger voltage 120 208 240 480 575 *Certain kinds of control a have a maximum volta manufacturer or power su consulted to assure proper TABLE 1.2	AC voltage ranges 106 - 127 184 - 220 212 - 254 424 - 508 508 - 600* Ind protective equipment ge limit of 600V. The pplier, or both, should be					
1.9 Grounding	The AC system and the charger enclosure connect to ground from the tagged stud, located in the lower left front of the enclosure. It is imperative	to dependable perforr charger that it be prov earth ground.						
1.10 DC cables and cable connectors	C&D ships each charger with a standard, eight-foot long DC output cable that terminates with an appropriate cable connector. As an option, other lengths are available. If it is necessary to install longer cables, they must be properly sized to prevent overheating and ensure compliance with electrical codes. DC CABLE LENGTHS FROM 15 TO 25 FEET SHOULD BE ONE CABLE SIZE LARGER THAN THE STANDARD CABLE. CABLE LENGTHS FROM 25 TO 35 FEET SHOULD BE TWO CABLE SIZES LARGER. DC CABLE LENGTHS	SHOULD NOT EXCEE When specifying repla connectors, it is impor remember C&D single produce higher peak of similarly rated C&D th systems. The maximu flowing from a single- is typically 1.3 times th ammeter reading. C&D recommends hig SB-350 connectors boo retrofit equipment for chargers rated at over	icement cable rtant to -phase chargers currents than ree-phase m DC current phase charger he panel wher capacity e specified as all single-phase					
	CAUTION Be sure the charger positive terminal is connected to the charger connector terminal marked (+) and the negative terminal to the one marked (-).							
	Due to the high currents involved it is	CAUTION Due to the high currents involved it is imperative that connectors be properly maintained. See your C&D representative for more information.						

Battery chargers work most efficiently and deliver better service life with good heat dissipation. Periodic cleaning with dry, low-pressure air will remove accumulated dust to assure good heat transfer to the surrounding air. At least twice a year, check input and output circuit connections to make sure they are tight. Otherwise, there are no maintenance adjustments to the FERRO FIVE SERIES chargers.

2 RANGER II CONTROL

2.1 Description

WARNING

Battery chargers present an electrical hazard to those who work with or service them. Read and understand all warnings and cautions in this manual as well as those affixed to the charger. Exercise extreme care to assure a safe working environment.

The RANGER II control uses a "plain-English," menu-driven display program. When the charger is idle, the display shows the number of cells, the current date and the time.

Features of the RANGER II control include:

- Bright, two-line vacuum fluorescent display-visible in ambient light
- "Plain English," menu-driven display-for fast set-up, preview and change of equalize, delayed start and other charge parameters

- **Delayed start**-turn-on time delay is selectable from five seconds to 12 hours in one second intervals and time of day start
- Real-time 24-hour clock-with automatic adjustment for daylight savings time. Fully Year 2000 compliant
- Automatic or manual equalizeautomatic equalize selectable from one to 50 cycles or day of the week; manual equalize selectable from front panel
- Automatic three-day refresh cycleif battery is connected for more than 72 hours, a brief boost charge is provided to maintain battery in fully charged condition
- Automatic charge terminationwhen voltages stabilize indicating full charge or if battery overheats
- User programmable cool down step
- Adaptable to low maintenance and sealed modes
- A variety of cell and shunt sizesselectable for six through 36-cell batteries and four shunt sizes
- Output for optional automatic watering device
- Advanced features with SMARTBATTERY II:
 - Equalize by battery cycles
 - Watering by cycles

Manual equalize and charger reports can be accessed by pressing the Scroll key. Refer to Sections 2.3.3 and 2.3.5 for specific information.

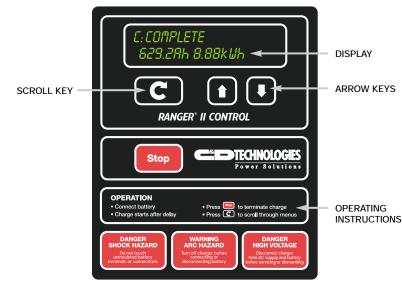


FIGURE 2.1-RANGER II control

2.2 Basic Settings

Basic control settings such as number of cells, shunt size, delay before starting, etc. are set from the front panel using a "hidden" menu with restricted access. Before operating your charger, check to be sure these initial settings have not been changed.

Should you need to change any of these settings, you may access them through the RANGER II control panel. The battery must be disconnected in order to enter the parameters menu.

To access this menu, press both Arrow keys at the same time when the seconds portion of the time display indicates :01 changing to :02.

is used to move

The Scroll key

from selection to selection, and the Arrow keys are used to enter information. Begin by using the Arrow key to select "parameters," then press the Scroll key to view the first parameter. To return to the idle display, press the Stop key. All parameters are automatically saved and overwrite existing parameters.

NOTE: An internal, nonrechargeable lithium battery permits the RANGER II control to retain programmed operating parameters in memory even when the charger is disconnected from an AC line. This battery has an expected service life of more than 10 years, and, when required, should be replaced by C&D. In the event of battery malfunction, contact your local C&D representative.

2.2.1 Real-time or fixed increment starting

PORTANT: When using real-time rting or fixed increment delay

starting or fixed increment delay starting, be sure to allow for at least eight hours of charging before the battery is used again.

Delayed starting lets you delay the time when the charge begins in order to take advantage of lower, off-peak utility rates, or to spread out peak demand loads.

PP: Delay [**↑** ↓]

NOTE: When using real-time start, if you connect a battery within four hours

2.2.2 Automatic equalizing

The RANGER II control can be set to automatically equalize the battery for every one to 50 cycles or to equalize all batteries charged on a particular day of the week.

Automatic equalize can be set through the programmable parameters (see Section 2.2). Use the Scroll key until the display reads.

PP: Equlz mode [♠↓]

Press the Arrow keys to select either the number of cycles, the day of the week, never, or always. Depending on your selection the following screens will appear: after the preset start time has passed, the battery will still be charged after a short delay. This allows for unusual situations, such as extended-shift where the battery would not be available until after the preset time.

Real-time or fixed delay starts can be selected from the programmable parameters menu.

Use the Arrow keys to select either "Start at real time" or "Fixed delay mode." If you have selected "Start at real time," press the Scroll key, and use the Arrow keys to enter the start time in HH:MM. If you have selected "Start after delay," press the Scroll key, and use the Arrow keys to enter the delay in HH:MM:SS.

PP: Equiz cycl [▲↓]

or

PP: Equlz mode [▲↓]

If you have selected never or always, the next menu will be:

PP: Water Mode [♠ ↓]

To return to the idle display, press the Stop key or the Scroll key to continue entering parameters. When equalization is scheduled, "C:(E)" is displayed.

PP: Delay mode [**♦** ↓]

2.2.2 Automatic equalizing (continued)	If you have selected number of cycles or day of the week, press the Scroll key and use the Arrow keys to enter the appropriate information. Equalizing cycles can be programmed for two to 50 cycles.	NOTE: When a RANGER II charger programmed to equalize by cycles is connected to a SMARTBATTERY II it will equalize by battery cycles. Otherwise, it will equalize by charger cycles.				
2.2.3 Automatic watering	Provisions for automatic watering have been made within the RANGER II control. NOTE: If a charge mode other than conventional has been selected, these do not apply and the menus will not appear. It can be set to always, never, and if a communications board has been added for SMARTBATTERY II, every 5 cycles or every 10 cycles. To select auto- matic watering, scroll through the programmable parameters until the display shows:	the RANGER II will always water the battery. Once watering has been activated, it is important that it remain activated long enough to ensure all cells have been fully watered. In order to limit possible over- flow due to damage or malfunction, the RANGER II only maintains water flow for a limited duration. This time is factory set at one minute, but can be adjusted. To adjust automatic watering time, press the Scroll key until the display reads:				
	PP: Water mode [♠↓]	PP: Set WTR tm [✦✦]				
	Use the Arrow keys to select watering options. NOTE: If the automatic watering parameter is set to every 5 cycles or every 10 cycles and a battery without SMARTBATTERY II is connected,	Use the Arrow keys to set the length of the watering cycle. The watering cycle can last from 15 seconds to three minutes.				
2.2.4 Setting cool time	PP: Set cool time	After the charge is completed, the charger will pause for a preset period of time to allow the battery to cool. Select a time from one minute to eight hours.				
2.2.5 Monitoring water flow	To monitor the flow of water during a watering cycle, use the Arrow keys to select "enable."	watering triac is turned on. If no flow is detected, the triac is turned off and a fault appears "(- Flo)". The flow is also checked at the end of the watering				
	PP: Flow check [♠♦]	cycle, and if flow is still detected, the fault will appear "(+ Flo)". All flow faults appear after the postcharge display.				
	When the flow check is enabled, the water flow is checked soon after the	The fault is cleared by disconnecting the battery.				
2.2.6 Main power override	PP: ctl MAIN [✦✦]	turn on. Press the Arrow key to activate this feature. When activated, this feature energizes the main contactor and only				
	Under certain conditions, such as troubleshooting or recovery of an overdischarged battery, it is useful to be able to override the logic of the main control board and force the charger to	checks for a connected battery. The contactor will be energized for a maximum of three minutes to preclude damage to a charger or battery caused by excessive charging with defective or mismatched equipment.				
2.2.7 Water control override	PP: CTL WATER [♠↓]	It should not be left in the ON position for an extended period of time. Use the Arrow keys to turn it on and off.				
	The water control override feature allows the watering output to be forced on for an indefinite period for troubleshooting.					

2.2.7 Water control override (continued)	If charge mode is set for other than conventional, the CTL water display will be replaced by the following: PP: CTL STAGE 2 [▲↓]	Use the Arrow keys to turn the second stage ON or OFF for troubleshooting purposes. Watering mode functions, including flow check, are not available in non-conventional modes.				
2.2.8 Setting the number of cells	PP: Set CELLS [▲↓]	display appears. Use the Arrow keys to set the number of cells to match the charger nameplate rating. You may				
	The number of cells for the charger and the RANGER II control are designed to match. After entering the programming menu, as explained above, scroll through the selections until the above	enter from six to 36 cells in one cell increments.				
2.2.9 Selecting the shunt size	PP: Set SHUNT [✦✦]	Should you need to change the shunt size, refer to the parts lists on pages 34, 35, 36. Use the Arrow keys to set the				
	The RANGER II control is matched to its shunt size at the C&D factory. There should be no need to change the shunt size unless a replacement control board is installed.	shunt at 100 mV to 100, 200, 300, or 500 amperes. Press the Scroll key to set the shunt size.				
2.2.10 Setting the rated output current	PP: Rated AMPS [♠ ↓]	Use the Arrow keys to enter rated current from 0 to 500 amperes in five ampere increments.				
	Set the rated current of the charger as it is indicated on the charger nameplate.	Press the Scroll key to set rated output current.				
2.2.11 Setting the charge mode	PP: Charge Mode [♠♦]	If the charger is set for Flooded Low Maintenance mode:				
	Select the proper setting according to the type of battery being charged. This	READY (LM): ## cells				
	setting must be consistent with the charger circuitry. Any FR can function in conventional mode but only a FERRO	If the charger is set for REVOLUTION mode:				
	FIVE LIBERTY SERIES charger can function in LM mode and only a FERRO FIVE REVOLUTION SERIES charger can function in VR mode. The ready screen	READY (VR): ## cells				
	will indicate the mode in use. If the charger is set for conventional mode:					
	READY (STD): ## cells					
2.2.12 Setting the date	PP: Set DATE [♠♦]	is displayed. The display is in MM/DD/YY format.				
	The current date is set by pressing the Arrow keys until the current date	Press the Scroll key to set the current date.				

2.2.13 Setting the correct time	PP: Set TIME [✦↓]	set when it leaves the factory; however it may need to be adjusted if you live in a different time zone than the factory.			
	The RANGER II charger has a 24-hour clock, which allows charger operation to begin at a preset time or at a fixed delay from time of connection. It also allows the charger to report the actual time, date and when the charge was begun and completed. The 24-hour clock is	The correct time must be set before placing the charger in operation. Set th current time HH:MM:SS by pressing th Arrow keys until the current time is shown. Press the Scroll key to set the correct time.			
2.2.14 Setting the day of the week	PP: Set DAY [✦✦]	the RANGER II so all Friday charges include an equalizing charge. Refer to Section 2.2.6. Using the Arrow keys,			
	By keeping track of weekdays, RANGER II can perform equalizing charges on the day most convenient for the user. For example, you can program	set the current day of the week. Press the Scroll key to set the day of the week.			
2.2.15 Activating daylight savings time	PP: Set DST [✦✦]	To activate this feature, press an Arrow key until "Auto daylight time" appears on the display. If you do not need day- light savings time, press an Arrow key until "Always STD time" appears on the display. To activate daylight savings time, pres the Scroll key.			
	If the charger will be operated in an area using Daylight Savings Time, the automatic daylight savings time feature can be activated to automatically adjust the clock to daylight savings time and back to standard time on the proper days.				
2.2.16 Activating and setting the address	PP: Set NET [✦✦]	If RMS system is in use, set the address for this charger ON. On the RANGER NET [™] , if no RMS system is in use set to net inactive.			
2.2.17 Setting the baud rate	PP: Set Baud [▲↓]	If the network is activated, set the baud rate for RANGER NET. See RMS Manual for appropriate baud rate.			
2.3 Operations					
2.3.1 Manual starting	 CONNECT THE CHARGER TO THE AC SUPPLY LINE. The digital display will show the number of cells for which the charger has been set as well as the charge mode selected (see 2.2.11) and the time of day. CONNECT THE BATTERY. The charge cycle will begin within five seconds, if no other delay time has been selected. The RANGER II control display will show the time remaining until the start of charge. If the battery is fully charged, the charger will move from charging to post-charge, or if manual equalize is selected, to equalize. When the charge begins, the display will show the elapsed time charging, volt- age and current in amperes. When the 	battery is 80 percent charged, an "(80%)" will appear after the elapsed time display. If manual or automatic equalize is selected, an "(E)" will appear in the upper left hand corner. When voltage and current have stabilized "(EXT)" will appear after the elapsed time display. When equalization has begun, an "(EQU)" will appear on the display after the elapsed time. When the charge is complete, the RANGER II will show the ampere-hours and kilowatt-hours returned to the battery.			

2.3.1 Manual starting (continued)	In the event of a charging problem or error, an error message will be displayed. Refer to Section 7, Troubleshooting, for more information on error messages.	NOTE: This error message will clear if the battery is disconnected. This infor- mation and other charge parameters are also available during the charge and can be accessed by pressing the Scroll key twice.
2.3.2 Stopping the charge manually	To interrupt the charge before it is complete, press the Stop button.	
	Always be sure charger is turned off-eit	ITION her manually or automatically—before er. Otherwise, hazardous arcing will occur.
2.3.3 Manual equalizing	In the course of the normal charge/ discharge cycle, a motive power battery develops inequalities of	overridden, and so this feature can be used to equalize a fully charged battery.
	voltage and specific gravity among its cells. Equalizing batteries at regular intervals will restore cell	MNU: Manual EQU [↑ ↓]
	equality, assuring rated performance. Manual equalizing is activated by pressing the Scroll key at anytime before or during a charge. The normal equalization program is	To activate manual equalize, press an Arrow key. To deactivate manual equalize, press an Arrow key again. After 60 seconds, the display will return to the idle charger display.
2.3.4 Operation after loss of AC power (warm start)	If the charger has been started manually, it will return to its previous operating mode as soon as power is restored and continue charging the battery until the charge cycle is completed. If the charger is set for real-time start and the power is discontinued and then restored before the selected start time, charger operation is unaffected. If the charger is set for real-time start and the power loss occurs 1) after start or 2) before start and extends into the preselected charge period, the charger	will resume operation as soon as power is restored and continue the charging sequence until the charge cycle is completed. An exception to this would be if the power outage lasted into the next day (beyond 24:00, midnight), in which case the charger would not restart until the preset hour that day. To reduce the possibility of tripping a breaker in multiple charger installations, the RANGER II control distributes charger starts randomly. The minimum delay time is 15 seconds and the maxi- mum delay time is 3 minutes and 30 seconds.
2.3.5 Charge data retrieval	When a charge is completed, the RANGER II control can display the ampere-hours and kilowatt-hours required for the charge, followed by the word "complete." Pressing the	additional removed data will be available: ampere-hours moved on discharge and on charge temperatures. Press the Scroll key until the display reads:
	Scroll key will enable the user to access information about starting time and	MNU: Charge rpt [✦✦]
	date, open circuit battery voltage, starting and ending battery voltage, starting and ending battery current, ampere-hours and kilowatt-hours of charge, length of charge, ending time and date, and the number of non- equalized cycles. If the battery being charged has a SMARTBATTERY II installed and the charger is equipped for SMARTBATTERY II communications,	This data can be retrieved and shown on the display during or after the charge cycle. In the event of an error during the charge cycle, a "plain English" error message is displayed. Refer to Section 7, Troubleshooting.

2.4 Special features with SMARTBATTERY II	A RANGER II charger connected with a SMARTBATTERY II module will operate in the same manner as described in Sections 2.1 through 2.4, except for the enhancements noted below.	After equalization or watering, the RANGER II checks the SMARTBATTERY II again for temperature. It may enter the cooling stage again, indicating it on the display.	
	While the charger is charging a battery with SMARTBATTERY II connected, the RANGER II control checks the SMARTBATTERY II module to see that the last charge was full and the battery is discharged. It then calculates and displays the percent charged. If the SMARTBATTERY II indicates the battery is already fully charged, the charge	Because the SMARTBATTERY II keeps track of battery cycles, you can equalize and water the battery by battery cycles, not charger cycles. If equalization is selected, the display will show "c:E." During equalization, the percent charge is displayed. You may specify equalizing parameters as indicated in Section 2.2.2 on Page 6.	
	cycle is terminated within two minutes. The display will indicate the percent charge. The charger may enter a cooling cycle if the SMARTBATTERY II module indicates temperatures within a certain range; if it does so it is indicated on the display as C:Cooling xx°F, with the hours, minutes and seconds. When the battery temperature is less than 105°F, the RANGER II resumes the charge cycle and will enter the equalize mode, if necessary.	When a SMARTBATTERY II module is connected to a RANGER II charger, the watering options are always, never, every five battery cycles or every 10 battery cycles. NOTE: A SMARTBATTERY II capable, RANGER II control programmed for watering by battery cycles will always perform the watering cycle if connected to a battery without SMARTBATTERY II. Changing watering parameters is also described in Section 2.2.7 on Page 8.	
2.4.1 Installing a SMARTBATTER communications board	RY II The RANGER II control is designed to interface with a SMARTBATTERY II, enabling you to get data such as depth of discharge information, start and end of charge temperatures, minimum volts per cell, low volts per cell and more. In order for a RANGER II control to interface with SMARTBATTERY II, the	charger must have a communications board installed. The communications board is installed by inserting it into the RANGER II board at expansion slot A. Firmly seat the communications board onto the RANGER II board. (Be sure to discon- nect both AC power and the battery during this procedure.)	
2.4.2 Retrieving data from SMARTBATTERY II modu	When entering the programmable parameters, a choice is given between the programmable parameters and the SMARTBATTERY II menu. The SMARTBATTERY II terminal menu is used to retrieve information from	the SMARTBATTERY II attached to a RANGER II control. If the RANGER II cannot communicate with the SMARTBATTERY II, COMerr is displayed on the interface. If COMerr is displayed, contact your local C&D representative.	

The following information is displayed; the Scroll key is used to move through the menu items.

Menu display	Description
BT: Present T [C] 87°F	The current temperature of the battery.
BT: Dischrg data [C] 2.37V 329AH 14.21	Shows minimum volts per cell, ampere-hours removed and time in discharge. When this information is retrieved, the equivalent information in the charge summary report is replaced with this new data.
BT: Discharges [C] 1000 cycles	The number of discharge cycles from the SMARTBATTERY II. When this information is retrieved, the equivalent information in the charge summary report is replaced with this new data.
BT: Low VPC [C] 25 cycles 2.5%	The number of low volts per cell cycles and the percent of the total.
BT: Lo DOD cycls [C] < 250, 30-70% 700	The number of low depth of discharge cycles for 30% (indicated by "<") and 30 to 70% categories.
BT: Hi DOD cycls [C] 70-90% 45, > 5	The number of high depth of discharge cycles for 70-90% and > 90% (indicated by ">").
BT: SOC T cycls [C] < 250, 500, > 250	The number of cycles in each of three start of charge temperature categories: < 60'F (indicated by "<"), 60'F-100'F, and > 100'F (indicated by ">").
BT: EOC T cycls [C] < 250, 500, > 250	The number of cycles in each of the three end of charge temperature categories: < 60°F (indicated by "<"), 60°F-100°F, and > 100°F (indicated by ">").
BT: Power cycls [C] 2	The number of times the power to the SMARTBATTERY II has been cycled.
BT: Status [C] SW Version 1.00	The version of the SMARTBATTERY II software.

2.5 Communications port

RANGER II controls are designed to be able to interface with a computerized management system. The unique RANGER NET fiber optic communications bus establishes a link with the RMS-2000, enabling a user to have complete charging information on a fleet of FERRO FIVE SERIES chargers with RANGER II controls. The network address should be set to inactive unless there is an RMS. This will hide the baud rate menu. For information on setup and using an RMS, see the RMS operating manual.

For more information on the RMS-1000 or RMS-2000, ask your local C&D representative for a brochure.

3 COMPUCHARGE CONTROL

3.1 Description

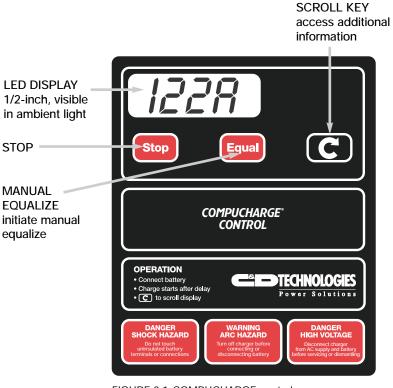


FIGURE 3.1-COMPUCHARGE control

COMPUCHARGE continually monitors the changes in voltage and current over time to determine the proper length of charge. This efficient method prevents undercharging and overcharging, keeping energy costs down and maximizing battery life.

Other COMPUCHARGE features are:

- Zero current shut off—within five seconds of detecting battery disconnect
- Battery voltage sensing—the charger will only start if connected to a battery with proper voltage
- Battery refresh—every three days
- Turn on time delay—five seconds to seven hours, 45 minutes, in 15 minute increments
- LED display—easy to read in ambient light
- Automatic equalize—never, every seven days, 1, 2, 3, 4, 5, 6 or 7 cycles

3.2 Operation

The operating panel of the COMPUCHARGE control is a sealed membrane with a five character, ½ inch LED display, a Stop key, an Equal key and a Scroll key.

When the charger is idle, the COMPUCHARGE display will show the number of cells for which the charger is set.

Charging begins when the battery is connected. COMPUCHARGE checks to be sure the charger is connected to a battery with the proper voltage. If the match is correct, the display will show a countdown until the charge starts. If a mismatch is detected, an error code— "bU E"—will appear. (Refer to Section 7, Troubleshooting, for more information.)

If equalize is scheduled, either automatically or by pressing the Equal key, a dot will appear on the display after the last character on the right. If automatic equalize is selected, this dot will flash; if manual equalize is selected, it will not flash. After the user-selected start up delay, the charge cycle begins. (For safety reasons, the minimum delay is five seconds, which is set at the factory.) The current from the charge cycle is shown on the display during the charge.

COMPUCHARGE monitors the change in voltage and current to determine the exact time of charge. When the charge is greater than 80% complete, the last letter on the display will flash.

Pressing the Scroll key at any time during the charge cycle will reveal voltage of the battery ("99.9U"). Pressing the Scroll key twice reveals amperehours returned ("999r"). The display will return to normal if left unattended or if the Scroll key is pressed a third time.

Charging continues until cell electrolyte is completely mixed and the battery is charged to the rated capacity. If the battery remains connected to the charger for more than three days, COMPUCHARGE will automatically activate a refresh charge.

Sometimes, cells nearing the end of their operating life and mistreated batteries are unable to accept a complete charge without overheating.

3.2 Operation (contimued)

If COMPUCHARGE detects a voltage rise that has not stabilized after 12 hours, the charge cycle is stopped and an error message appears on the display. When AC power is interrupted during a charge, charging will restart after a randomly timed start up delay, not exceeding two minutes.

WARNING

If it is necessary to disconnect the battery during the charge, press the Stop key before removing the battery cable. FAILURE TO TAKE THIS PRECAUTION CAN CAUSE A SERIOUS ARC HAZARD AND A POTENTIALLY SERIOUS PERSONAL INJURY.

3.3 Basic settings

3.3.1 Setting the precharge delay

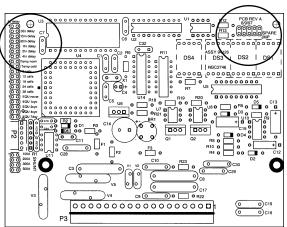


FIGURE 3.2-Precharge delay

The precharge delay should be set to take advantage of lower utility rates or shift changes. To change the precharge delay:

- Disconnect the AC power supply at the circuit breaker or fused safety disconnect.
- Open the cabinet and locate the printed circuit board mounted behind the control panel.
- 3) Locate the bank of pins.
- 4) Move the jumpers to the desired setting, referring to Figure 3.2.
- 5) Close the cabinet and reconnect the AC power supply.

Note: The COMPUCHARGE delay is designed to give users maximum flexibility in deciding the delay. Therefore, when multiple jumpers are put on the pins, the times are additive. Thus, if jumpers are on both one hour and 15 minute pins, the total time is one hour and 15 minutes. Extra jumpers are located on the upper right corner of the board, as shown.

3.3.2 Activating cold storage

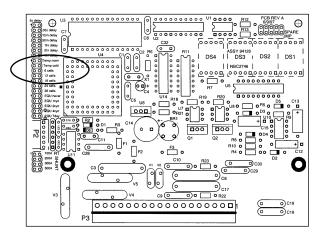


FIGURE 3.3-Cold storage

Users in cold storage applications can set the COMPUCHARGE to adjust its charge termination to extend the charge somewhat for these applications. Battery starting temperatures of below 55°F are considered cold storage. To select this option, add a jumper to the "temp norm" and "temp cold" pins.

- Disconnect the AC power supply at the circuit breaker or fused safety disconnect.
- 2) Open the cabinet and locate the printed circuit board mounted behind the control panel.
- 3) Locate the bank of pins.
- 4) Move the jumpers to the desired setting, referring to Figure 3.3.
- 5) Close the cabinet and reconnect the AC power supply.

3.3.3 Setting the number of cells

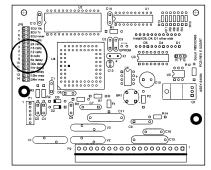


FIGURE 3.4-Number of cells

Note: For 9, 15, 16, 20 and 32 cell batteries, multiple jumpers are required. The extra jumpers are located on the upper right corner of the board and should be installed in the following configurations:

Cells	Jumpers on	Cells	Jumpers on
9	6 and 12 cell	20	18 and 24 cell
15	12 and 18 cell	32	24 and 36 cell
16	6,12 and 18 cell		

3.3.4 Automatic equalizing

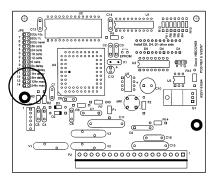


FIGURE 3.5-Automatic equalize

Note: The equalization cycles are designed for maximum flexibility so multiple jumpers placed in the banks ending in "cyc" are additive. Thus, a jumper on the pin marked "EQU 1 cyc" and a jumper on the pin marked "EQU 2 cyc" would result in equalization every three cycles. But a single jumper on the pin marked "EQU 1 cyc" would result in equalization every cycle. The extra jumpers are located on the printed circuit board. "NEVER" will take precedence over all other settings and the days setting takes precedence over the cycles setting.

The COMPUCHARGE control is set up to work with a variable number of cells-6, 9, 12, 15, 16, 18, 20, 24, 32, and 36.

To change the number of cells:

- Disconnect the AC power supply at the circuit breaker or fused safety disconnect.
- Open the cabinet and locate the printed circuit board mounted directly behind the control panel.
- Locate the bank of pins on the left that starts with "6 cells" (10th pin down).
- Move the jumper(s) to the desired number of cells, referring to Figure 3.4. The default setting is 18 cells.
- 5) Close the cabinet and reconnect the AC power supply.

COMPUCHARGE can be set to automatically equalize: never, every 7 days, or every 1, 2, 3, 4, 5, 6, or 7 cycles.

To change the automatic equalize setting:

- Disconnect the AC power supply at the circuit breaker or fused safety disconnect.
- 2) Open the cabinet and locate the printed circuit board behind the control panel.
- Locate the bank of pins that begin with "EQU."
- Referring to Figure 3.5, use the jumpers to select the equalize setting. The default is "NEVER."
- 5) Close the cabinet and reconnect the AC power supply.

3.3.5 Manual equalizing	To begin manual equalize, the operator connects the battery and presses the Equal key.	
3.3.6 Automatic watering	The COMPUCHARGE control has provisions for automatic watering. The watering cycle lasts for 3 minutes. If equalize is also selected,	COMPUCHARGE will first initiate the watering cycle and then the equalize cycle.

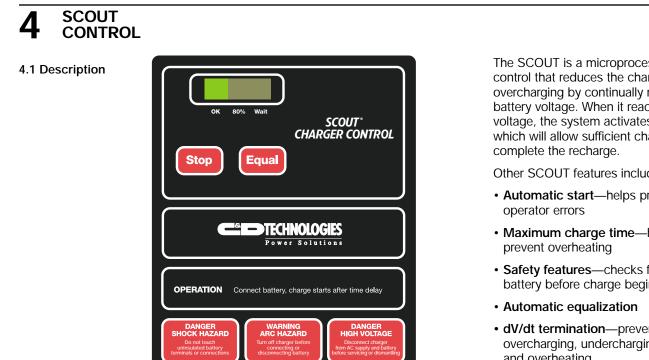


FIGURE 4.1-SCOUT control

4.2 Basic settings

16

4.2.1 Setting the number of cells

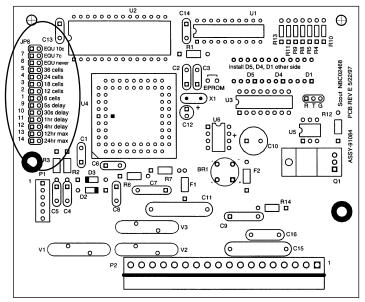


FIGURE 4.2-Printed circuit board panel with configuration jumpers circled

The SCOUT is a microprocessor-based control that reduces the chance for overcharging by continually monitoring battery voltage. When it reaches gassing voltage, the system activates a timer, which will allow sufficient charge time to

Other SCOUT features include:

- · Automatic start—helps prevent
- Maximum charge time-helps
- Safety features—checks for correct battery before charge begins
- dV/dt termination—prevents overcharging, undercharging and overheating

The SCOUT control is set up to work with a variable number of cells -6, 12, 18, 24, and 36. The SCOUT is shipped from the factory to be matched to the charger. Adjustment of this feature is needed only when the printed circuit board has been replaced.

- To change the number of cells:
- Disconnect the AC power supply at the circuit breaker or fused safety disconnect.
- 2) Open the cabinet and locate the printed circuit board mounted directly behind the control panel.
- 3) Locate the configuration jumpers as shown in Figure 4.2.
- 4) Move the jumpers to the desired number of cells, as shown in Figure 4.3.
- 5) Close the cabinet and reconnect the AC power supply.

5	() 36 cells
4	24 cells
3	■ 18 cells
2	12 cells

4.3 Operation4.3.1 Basic operation	The operating panel of a FERRO FIVE SERIES charger equipped with the SCOUT control contains an LED display and keypad for operator interface. An LED indicates the charger is ready to operate, another LED indicates the battery is being charged and a third LED indicates when gassing voltage is reached. An Equal key activates the equalization charge mode and a Stop key allows the charger to be turned off during a charge. Chargers equipped with the SCOUT control do not have start switches. Charging automatically begins five seconds after the operator connects the battery, unless another delay is specified by the user (refer to Section 4.3.2). When no battery is connected, the green LED will flash briefly every four seconds to indicate the charger is ready to begin charge. Once a battery is connected, the red LED will flash and glow steadily	 when the charge is in progress. When the battery is 80 percent charged, the yellow LED is lit, and the red LED will be extinguished. When the charge is complete, the green LED will glow. If equalize is selected, the charge is extended by three hours. The red LED will flash when the battery is connected and during the charge. During equalization, the yellow LED will flash and will continue to do so throughout the equalize cycle. When the charge is complete, the green LED will flash. When an improperly sized battery is connected, the charger will not start. Refer to Section 7, Troubleshooting. In the event of an accidental disconnect, the system will shut down automatically, protecting charger components. If AC power is interrupted, charging will begin after a randomly timed startup delay, not exceeding three minutes,
4.3.2 Changing the five-second, factory-set delay	SCOUT controls are shipped with a preset, five-second safety delay. The delay can be changed to 30 seconds, one hour or four hours.	10 () 30s delay 11 () 1hr delay 12 () 4hr delay
	To lengthen the factory-set delay:	
	 Disconnect the AC power supply at the circuit breaker or fused disconnect. 	FIGURE 4.4-Delay time jumpers
	 Open the cabinet and locate the printed circuit board mounted directly behind the control panel. 	
	 Locate the bank of configuration jumpers as shown in Figure 4.2. 	
	 Move the jumpers to the desired time pattern: 30 seconds, one hour or four hours. Refer to Figure 4.4. 	
	5) Reconnect the AC power supply.	

4.3.3 Changing maximum charging time	The maximum charging time is set from the factory at 12 hours. This feature should not need adjustment for	use with FERRO FIVE FR SERIES or FERRO FIVE EFR SERIES chargers.
4.3.4 Manual equalizing	To administer an equalization charge, the operator connects the battery, waits for the red LED to flash or glow, then presses the Equal key. At the	conclusion of an equalization charge, the system automatically returns to the daily charge mode.
4.3.5 Automatic equalizing	 The SCOUT control can be set to automatically equalize: never, every seventh cycle or every tenth cycle. To activate automatic equalization: 1) Disconnect the AC power supply at the circuit breaker or fused safety disconnect. 2) Open the cabinet and locate the printed circuit board mounted directly behind the control panel. 	 3) Locate the bank of configuration jumpers shown in Figure 4.2. 4) Move the switches to the desired equalization cycle as shown in Figure 4.5. 5) Close the cabinet and reconnect the AC power supply. JP8 EQU 10c 7 EQU 7c 6 EQU 7c EQU never FIGURE 4.5-Automatic equalize switch
4.3.6 Cold applications	An additional 30 minute charge extension may be programmed for cold 12 & 24 hour → 12 hour with 30 minut	applications using special combinations of the maximum charge time jumpers. te extension

No jumpers + 24 hour with 30 minute extension

5.1 Operating characteristics	As with all electrical apparatus, FERRO FIVE operating economics are influenced by electric utility rates, the user's choice of single-phase or three- phase power, and the electrical efficiency and power factor of the charger. Electric utility rates are significantly lower during off-peak periods. However, to take advantage of these rates you may need a separate electric meter for	the off-peak service connection. Your local utility representative can help you determine the type of off-peak program that best fits your application. Efficiency is the measure of the useful energy the charger makes available to the cell, as measured at the charger output. It is determined by the equation:
	Percent efficiency = Outr Inp	put power (kW) ut power (kW) x 100
	As the graph in Figure 5.1 illustrates, FERRO FIVE SERIES chargers achieve 89 percent efficiency. This means that for every kilowatt of AC input, they will deliver 890 watts of DC output to the battery and lose only 110 watts of ener- gy as wasted heat.	The power factor is the ratio of the true power and the apparent power a charger actually requires to operate. The equation for determining power factor is:
	Power factor (PF) = True power Apparent power	= Watts AC (Volts AC) x (Current AC)
	As a battery is placed on charge, there is an inrush of current to the	charger current also decreases. During the final hours of the charge cycle, the

As a battery is placed on charge, there is an inrush of current to the battery. Charging increases battery voltage, and as the difference between the applied voltage and the battery voltage decreases, the flow of the charger current also decreases. During the final hours of the charge cycle, the charging rate is significantly reduced. Figure 5.2 shows typical ferroresonant charging characteristics.

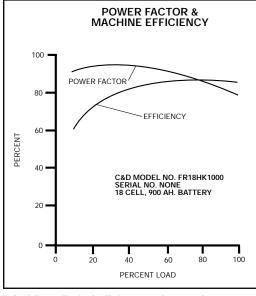
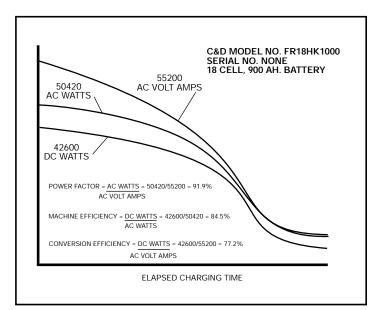


FIGURE 5.1-Typical efficiency and power factor performance for FERRO FIVE SERIES chargers





5.2 Recommended charging procedures Chargers require little attention beyond periodic removal of dust buildup and inspection for loose connections. Proper charging procedures are important to prevent damage to chargers, batteries and operators.

Proper charging procedures require lead-acid batteries receive:

- watering at the end of the charge, as needed, to maintain proper electrolyte level and concentration;
- an equalizing charge approximately every fifth charge to correct voltage imbalances among cells; (except FERRO FIVE LIBERTY SERIES and FERRO FIVE REVOLUTION SERIES which do not require equalizing charges.)
- periodic cleaning to remove corrosive spills;

- freshening charges if batteries remain out of service for three or more days.
- periodic inspection of their DC connectors to assure that they still make a good low resistance connection and have exposed metal which would present a hazard.

Operators should only connect batteries to chargers with matching voltage and sufficient power output. The charger power must be OFF before batteries are connected or disconnected.

Motive power batteries are designed to be discharged daily but should not be discharged by more than 80 percent of their capacity during an eight-hour work shift. This allows sufficient time for them to charge and cool before they are returned to service and extends cycle life. 6.1 Remote control

In some industrial settings, it is desirable to control chargers from a central location, such as a charging mezzanine. FERRO FIVE SERIES chargers can be assembled with remote control boxes. Systems equipped with remote control units function identically to the panel-mounted charger controls described in this manual.



FIGURE 6.1- RANGER remote control option

6.2 Series connected charging cables	C&D series connected charging cables provide a safe, convenient way to charge identically discharged batteries of the same size connected in series. The cables have either two plugs or two receptacles, both of which must	be connected before the charger will operate. C&D offers series connected charging cables for all FERRO FIVE SERIES systems. They can be user-installed.
6.3 Parallel connected charging cables	Parallel connected charging cables make it possible to charge two batteries in parallel. The option consists of an extra set of cables which terminate in either a plug or receptacle and a fuse to protect against reverse connection of one battery. In order to deliver an eight-hour charge to two batteries in parallel, the charger must be rated equal to or higher than the sum of the ampere-hour capacities of both batteries. Ideally, similarly discharged batteries should be placed on the charger at the same time. If this is not possible,	press the Stop key (or turn the electro- mechanical timer to OFF) before connecting the second battery. For chargers equipped with RANGER II, COMPUCHARGE or other automatic controls, both batteries must be removed before restarting the charger. Use the turn-on time delay feature of the control to allow enough time to safely connect both batteries before the charger starts automatically. Chargers equipped with the electro- mechanical timer must be reset to the eight-hour mark. To avoid overheating, the progress of the charge should be carefully monitored.
6.4 Automatic watering systems	The C&D RANGER WATERING SYSTEM module interfaces with the RANGER II control to automatically activate watering systems at the proper point in the charging cycle. Because it mounts within the existing footprint of the charger, no extra room between chargers is required.	an and a state of the state of

FIGURE 6.2-RANGER WATERING SYSTEM module mounted on charger

6.5 Computerized management system		
6.5.1 RANGER MANAGEMENT SYSTEM 1000	RMS 1000 computer system is avail- able to operators to achieve optimal rotation of batteries for maximum life,	and provides centralized annunciation of charger alarm conditions.
6.5.2 RANGER MANAGEMENT SYSTEM 2000	The RMS-2000, a computerized management system, is available for monitoring large RANGER Series and RANGER II Series installations. The easy-to-install system alerts the operator to abnormal battery operating conditions, helping to prevent costly battery damage caused by overdis- charge and hot batteries. A variety of	standard reports facilitates usage and maintenance reviews. The two-way RANGER NET communications network gives centralized control over operating parameters, such as delayed start and automatic equalize. For more information on the RMS-2000, request a brochure from your local C&D representative.
6.6 Other options	 Fungus proofing: The internal components of FERRO FIVE SERIES chargers used in high-moisture environments can be factory treated with a special fungus-resistant varnish. This option is only available on original equipment. Export service: C&D manufactures chargers intended for export service in accordance with ANSI 42.25. Cabinets are fitted with a vapor barrier. Lead tagging: C&D can affix 	information tags on wiring and cables. Lengths over six-feet are tagged on both ends. A single tag is attached at the middle of shorter lengths. Lifting eyes: Factory-installed lifting eyes make it possible to move FERRO FIVE SERIES chargers using a sling. Wall mounting bracket: C&D offers wall mounting brackets as a user- installed option. See Figure 6.3 for dimensions.
	343 m 0 (9 m) (10 m) (2 s m) (15 m)	4 20 mm 6 25 m 105 mm 6 50 n 6 50 n (105 mm) 6 25 m (159 mm)

FIGURE 6.3-Wall mounting brackets
TROUBLESHOOTING

7.1 Procedure

The following charts are designed to help a qualified technician diagnose and remedy malfunctions in the RANGER II, SCOUT and COMPUCHARGE controls. In all cases, acknowledge the error message by pressing the Stop key.

NOTE: For RANGER II chargers, the abort condition clears when the battery is disconnected.

Principally, the chart covers the control; more extensive troubleshooting instructions for the charger are presented in Sections 7.4 through 7.8. Also refer to the wiring diagrams in Section 9. **IMPORTANT:** This equipment must be serviced by qualified personnel familiar with both local and national electrical codes.

23 in

CABINET 3519 (1-PHASE) - 16" APART CABINET 5197 (1-PHASE) - 16" APART

WALL MOUNT HOLES - CABINET 3517 (3-PHASE) - 30" APART

WARNING: Line voltages are present within the battery charger cabinet. When performing the following troubleshooting procedures, be sure to observe all appropriate safety precautions. ALWAYS BE SURE THE CHARGER IS TURNED OFF BEFORE DISCONNECTING A BATTERY.

DISPLAY	CAUSE	ACTION
ABORT: discnect bat Wrong battery size	 Battery not matched to charger (wrong number of cells) 	a. Verify battery and charger match.
	2. Battery has short-circuited cells or overdischarged	a. The charger can be "forced" on from this condition by holding the "up" arrow until the voltage reads an acceptable level.
	3. Control board not matched to charger	 Check and reset board settings to match charger output voltage. Verify other settings.
ABORT: discnect bat	1. Battery is too large for charger	a. Place battery on charger of proper size.
Charge > 12 hrs	2. Control board failure	a. If problem is repeated, contact C&D.
ABORT: discnect bat Hot battery flt	1. Hot battery	 Allow several hours for cool-down before restarting charge.
ABORT: discnect PWR OFF, but charging	1. DC current continued to flow after contactor turned off	a. Check line contactor and replace if necessary.
ABORT: discnect bat Operator STOP	1. Charge terminated by operator	a. Resume charge if necessary.
ABORT: discnect bat	1. Operator disconnected battery	a. Reconnect battery and resume charge.
Zero current flt	2. Charger problem	a. Refer to flowcharts on Pages 29 through 33.
ABORT: press {Stop} NVRAM is trashed	1. Charger parameters lost	 Remove and then restore AC power; re-enter parameters. If problem recurs, call C&D.
WDT RST: Restarting	 Watchdog timer reset has occurred. The charger will automatically restart. 	a. If problem recurs, call C&D.
ABORT: press [Stop] Replace RTC (lobat)	1. Real-time clock must be replaced	a. Call C&D.
ABORT: press [Stop] State machine flt	 Control program found in an unknown state 	 Disconnect and reconnect charger. If problem persists, contact C&D.

RANGER II CONTROL TROUBLESHOOTING CHART A

COMPUCHARGE CONTROL TROUBLESHOOTING CHART B

ERROR CODE	DESCRIPTION	ACTION
bU E	 Battery voltage does not match the number of cells programmed 	a. Check the battery to be sure it is the correct size. If it is and the battery voltage is low, pressing the Equal key will force the charger on. To clear this message, disconnect the battery.
uS E - or - uT E	1. The charger microprocessor needs to reset itself	 Charger will reset itself after five seconds. It will begin from the Ready state.
bd E	1. During charge, the battery was disconnected	 Charger will reset itself after five seconds. It will begin from the Ready state.
hotE	1. The battery temperature is too high	 Let the battery cool down before connecting it to the charger. To clear this message, disconnect the battery.
12hE	 The battery has been on charge more than 12 hours 	a. To clear this message, disconnect the battery.
StPE	1. During the charge, user pressed the Stop key	a. To clear this message, disconnect the battery.

RED FLASHING RAPIDLY AND:	CAUSE	ACTION
Yellow LED is lit	 The wrong size battery has been connected 	 a. Disconnect the battery and check the jumper setting configuration for the number of cells. If necessary, change the number of cells by moving the jumpers and then cycle the power for the charger.
	2. Battery is overdischarged	b. Press the Equal key to force the charger on. While the key is pressed, the charger will remain on. After battery voltage rises, release Equal key, disconnect and reconnect the battery. The charger should start automatically in the normal manner.
Green LED is lit	1. The maximum charging time has been exceeded	a. Disconnect the battery.
Both yellow and green LEDs are lit	1. The Stop key has been pressed	a. Disconnect the battery.
All LEDs are lit constantly	1. Watchdog timer has reset	 Disconnect AC power from the charger, wait 30 seconds and reapply. If problem persists, call C&D.
Green and yellow flashing	1. Low vpc at start of charge	 Check charger fuses (all phases) to assure proper current flow.

SCOUT CONTROL TROUBLESHOOTING CHART C

7.2 Component testing

A visual inspection can often reveal many problems. In new chargers, look for connections that may have loosened during shipment. In previously operating systems, look for the whitish powder residue created by burning varnish, or a broken, melted or discolored wire.

When troubleshooting three-phase chargers, be sure to test all three sets of components.

Always read and follow all warning labels and turn off the charger before touching, removing or installing components. C&D supports FERRO FIVE SERIES chargers with prompt field service and overnight delivery of most components. If you do not know the name of your nearest C&D representative contact:

C&D TECHNOLOGIES 1400 Union Meeting Road P.O. Box 3053 Blue Bell, PA 19422-0858 USA (215) 619-2700 Fax (215) 619-7899

TEST INSTRUMENTS AND TOOLS FOR TROUBLESHOOTING

- O to 200 mV scale VOM that reads up to 600 VAC and 250 VDC with minimum accuracy of 0.5 percent
- · Clamp-on ammeter
- SB-175 or SB-350 shorting connector
- Wrench set
- Screwdriver set
- · Jumper cables with alligator clips

Diode replacement requires a supply of thermal joint compound and a torque wrench capable of achieving the values in Table 7.2.

TABLE 7.1

7.2 Component testing (continued)

AMMETER: Confirm reading with a calibrated millivolt meter connected across the charger shunt.

CAPACITORS:

		resistance when the ohmmeter	
	CAUTION	probes are reversed.	
	Before testing, be sure the capacitor is discharged.	 An open diode shows very high resistance in both directions. 	
	Test capacitors with a calibrated	 A shorted diode shows zero or low resistance in both directions. 	
	ohmmeter. Different sizes of capacitors require different ohmmeter range settings. Begin with the highest setting. Before testing, disconnect both leads to isolate the capacitor from the charger	FUSES: Remove the fuse from the fuse holder and test it with an ohmmeter set to any scale.A good fuse shows zero resistance.	
	circuit. Be sure to reverse the leads for each check.	 An open or "blown" fuse shows infinite resistance. 	
	• A good capacitor deflects the ohmmeter needle toward zero then steadily rises toward infinite resistance.	RESISTORS: Test resistors with an ohmmeter. Different values of resistors require different ohmmeter range settings. Begin with the highest setting.	
	An open capacitor immediately shows infinite resistance.	Before testing, disconnect both leads to isolate the resistor from the charger circuit.	
	A shorted capacitor remains at zero resistance.	A good resistor shows a specific value.	
	CONTROL TRANSFORMER: Output should be between 22 and 26 VAC.	 An open resistor shows an infinite resistance. 	
	DIODES: Test diodes with the ohmmeter set at either the 10X or 100X scale. Before testing, disconnect one	A shorted resistor shows zero resistance.	
7.3 Replacing components	Ammeters, ammeter shunts, capacitors, control transformers,	1) Disconnect the charger from the AC line and battery.	
	fuses, line contactors, line contactor	2) Remove the rectifier assembly.	
	coils, electromechanical timer, power transformers and resistors can be user-replaced. Simply mate the leads	 Clamp the heat sink portion of the assembly in a vise. 	
	of the replacement component with	4) Remove the faulty diode.	
	their appropriate connectors. Printed circuit boards in RANGER II, COMPUCHARGE, SCOUT and	 Coat the mating surfaces of the diode and the heat sink with a suitable thermal joint compound. 	
	automatic Start/Stop controls do not contain user-repairable parts. The entire printed circuit board must be replaced.	 Place the diode on the heat sink and hand tighten the diode connection hardware. 	
	A printed circuit board repair shop is operated by C&D. Contact your local C&D agent for this service.	7) Torque diode connections to values shown in Table 7.2.	
	C&D recommends replacing the entire rectifier assembly rather than individual	 Remove excess thermal joint compound. 	
	diodes. Users attempting diode replacement MUST observe the following procedure:	 Reinstall the assembly and reconnect leads. 	
	DIODE CONNECTION TORQUE VALUES		
	1/4" atuda DE 10/0 in lb	1/2" stude 127 . 4/ 4 in lb	

1/4" studs 25 +2/-2 in-lb

3/8" studs 112 +4/-3 in-lb

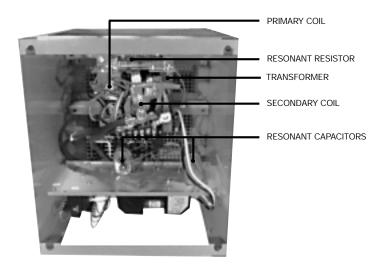
lead to isolate the diode from the

• A good diode shows low resistance

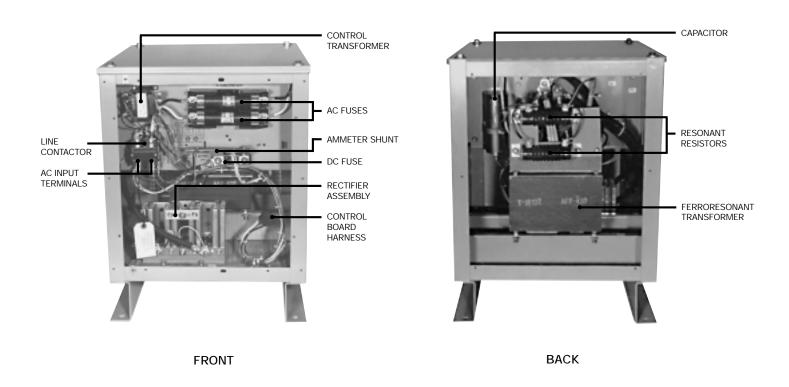
when tested in one direction and high

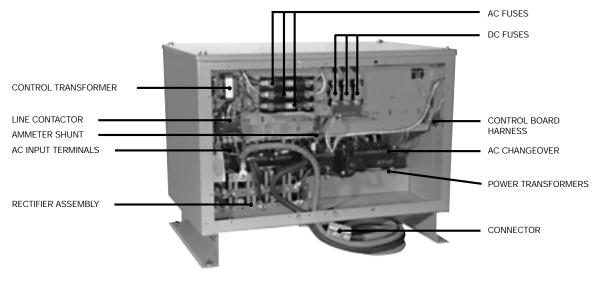
1/2" studs 137 +4/-4 in-lb 3/4" studs 260 +5/-3 in-lb

charger circuit.

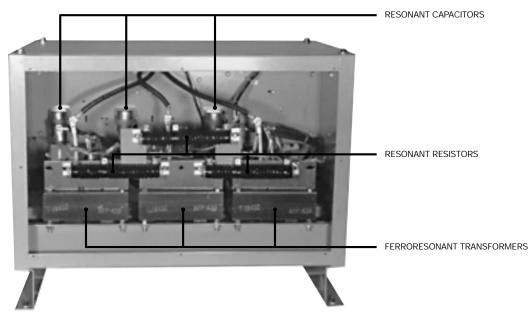


TOP

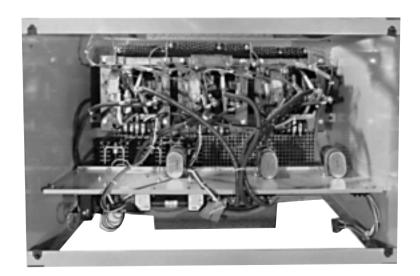




FRONT

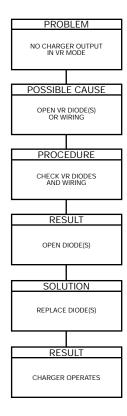


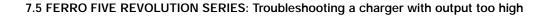
BACK

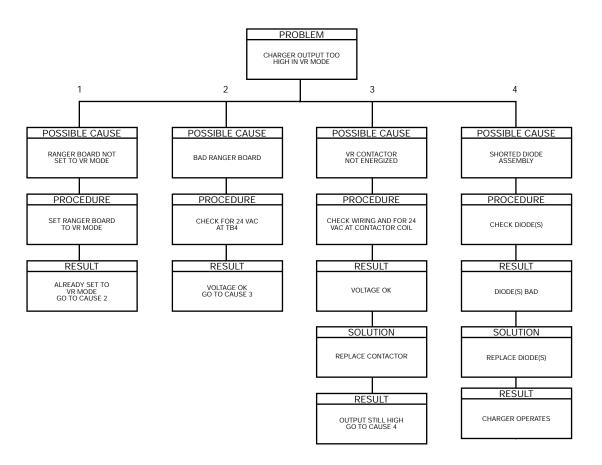


тор

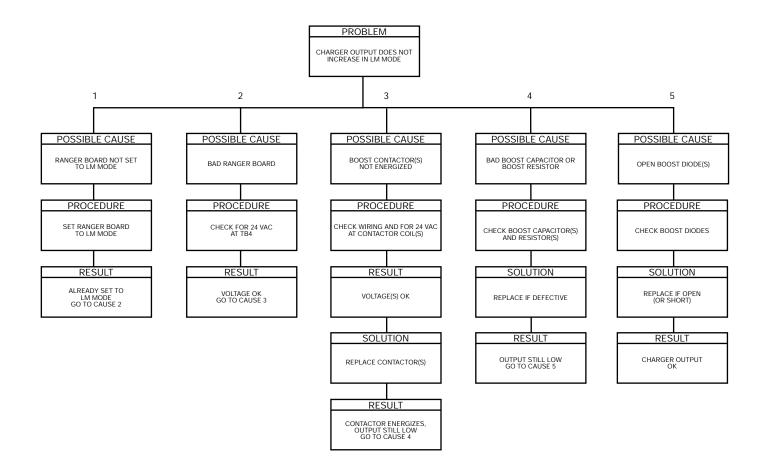
7.4 FERRO FIVE REVOLUTION SERIES: Troubleshooting a charger with no output





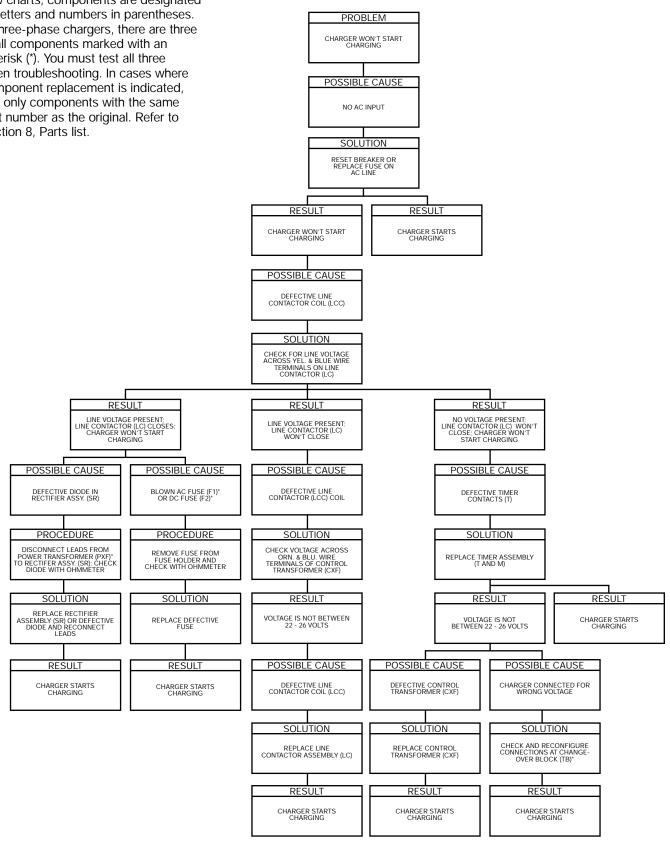


7.6 FERRO FIVE LIBERTY SERIES: Troubleshooting a charger when output does not increase

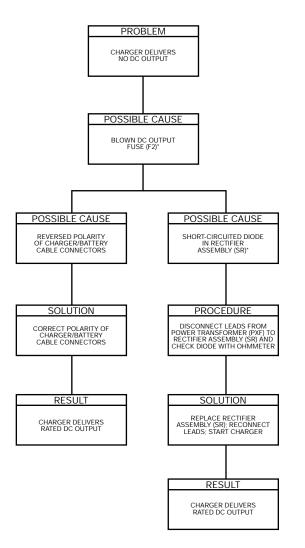


7.7 Troubleshooting a charger that will not start

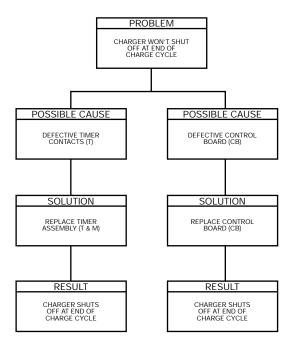
NOTE: In the following troubleshooting flow charts, components are designated by letters and numbers in parentheses. In three-phase chargers, there are three of all components marked with an asterisk (*). You must test all three when troubleshooting. In cases where component replacement is indicated, use only components with the same part number as the original. Refer to Section 8, Parts list.



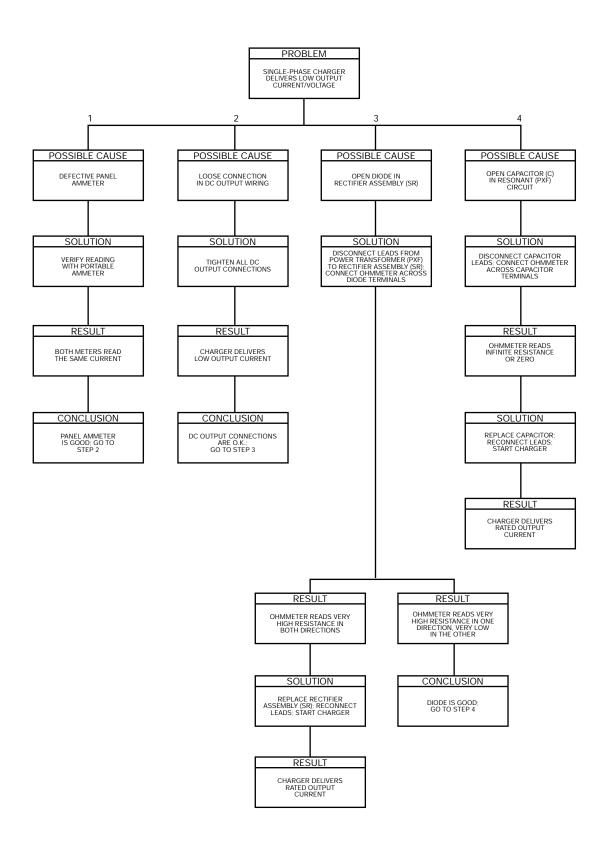
7.8 Troubleshooting a charger that produces no DC output



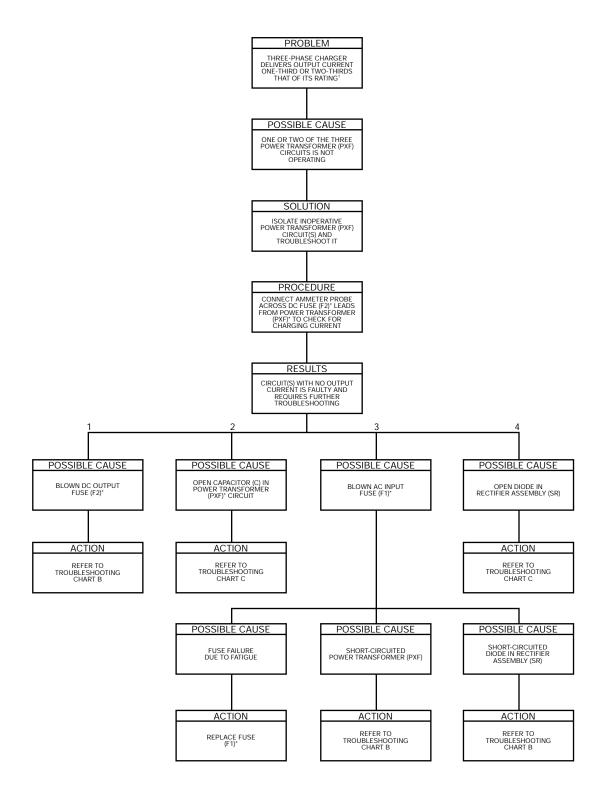
7.9 Troubleshooting a charger that will not stop



7.10 Troubleshooting a single-phase charger with low DC output



7.11 Troubleshooting a three-phase charger with low DC output



[†]Three-phase chargers have three power transformer circuits so they can deliver an output current (lower) even with one or two circuits inoperative. TROUBLESHOOTING TIP: If output current is approximately two-thirds of rated output, one power transformer circuit is inoperative. If output current is approximately one-third of rated current, two power transformer circuits are inoperative.

8 PARTS LIST

8.1 FERRO FIVE FR SERIES 120/208/240 and 480 VAC inputs

	AMME	TER	LINE	CONTACT	OR		AC FUSE		DC FU	SE	REC	CTIFIE	R				C	ONTROL	S	
MODEL	SCALE	P/N	POLE	RATING	P/N	120	208/240	480	RATING	P/N	AMPS	PIV	P/N	CXF	PILOT	TIMER	TIMER	SCOUT	COMPU	RANGER
	SCALE	JM-	PULE	RATING	JR-	120	206/240	400	RATING	JL-	AIVIPS	PIV	JS-	JT-	LIGHT JL-	JR-	ADAPTER NBC-	NBC-	CHARGE NBC-	II NBC-
								I							- JE		11B0		1.00	
FR6AC255	100	381	2	30	510	12	7/6	-	100	630	125	300	225	253	698	509	2765	2468	2746	2382
FR6CE255	100	381	2	30	510		7/6	3	100	630	125	300	225	254	698	509	2765	2468	2746	2382
FR6AC375 FR6CE375	200 200	327 327	2 2	30 30	510 510	20	10/10 10/10	5	200 200	620 620	125 125	300 300	225 225	253 254	698 698	509 509	2765 2765	2468 2468	2746 2746	2382 2382
FR6AC450	200	327	2	30	510	25	15/12	5	200	620	125	300	225	254	698	509	2765	2468	2746	2382
FR6CE450	200	327	2	30	510	20	15/12	6	200	620	125	300	225	254	698	509	2765	2468	2746	2382
FR6CE510	200	327	2	30	510		15/12	6	200	620	125	300	225	254	698	509	2765	2468	2746	2382
FR6CE640	200	327	2	30	510		20/15	7	325	625	185	300	206	254	698	509	2765	2468	2746	2382
FR6CE750	300	328	2	30	510		20/20	10	325	625	185	300	206	254	698	509	2765	2468	2746	2382
FR6HK830	300	328	3	30	513		7/6	3	200	620	185	300	182	254	698	509	2765	2468	2746	2382
FR6HK1000	300	328	3	30	513		10/10	5	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR6HK1125 FR6HK1700	300 500	328 328	3 3	30 30	513 513		12/10 15/12	5 7	200 200	620 620	345 345	300 300	208 208	254 254	698 698	509 509	2765 2765	2468 2468	2746 2746	2382 2382
		020			0.0		10/12			020	0.0		200	201	0,0		2700	2100	27.10	2002
FR9CE255	100	381	2	30	510		8/8	4	100	630	125	300	225	254	698	509	2765	2468	2746	2382
FR9CE640	200	327	2	30	510		25/20	10	325	625	185	300	206	254	698	509	2765	2468	2746	2382
FR9HK830	300	328	3 3	30	513		10/10	5 7	200	620	185	300	182	254	698 600	509	2765	2468	2746	2382
FR9HK1160	300	328	3	30	513		15/12	'	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR12CE255	100	381	2	30	510		15/12	6	100	630	125	300	225	254	698	509	2765	2468	2746	2382
FR12CE375	200	327	2	30	510		20/20	10	200	620	125	300	225	254	698	509	2765	2468	2746	2382
FR12CE450	200	327	2	30	510		20/20	10	200	620	125	300	225	254	698	509	2765	2468	2746	2382
FR12CE550	200	327	2	30	510		25/25	12	200	620	125	300	225	254	698 609	509	2765	2468	2746	2382
FR12CE640 FR12CE750	200 300	327 328	2 2	30 40	510 511		35/30 40/35	15 20	325 325	625 625	185 185	300 300	206 206	254 254	698 698	509 509	2765 2765	2468 2468	2746 2746	2382 2382
FR12HK550	200	327	3	30	513		8/8	5	100	630	185	300	182	254	698	509	2765	2468	2740	2382
FR12HK640	200	327	3	30	513		10/10	5	200	620	185	300	182	254	698	509	2765	2468	2746	2382
FR12HK850	300	328	3	30	513		15/12	7	200	620	185	300	182	254	698	509	2765	2468	2746	2382
FR12HK1000	300	328	3	30	513		15/15	8	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR12HK1200	300	328	3	30	513		20/20	10	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR15HK830	300	328	3	30	513		15/15	8	200	620	185	300	182	254	698	509	2765	2468	2746	2382
FR15HK1200	300	328	3	30	513		25/20	10	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR16HK830	300	328	3	30	513		20/15	8	200	620	185	300	182	254	698	509	2765	2468	2746	2382
FR16HK1200	300	328	3	40	514		25/20	10	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR18CE255	100	381	2	30	510		20/20	10	100	630	125	300	225	254	698	509	2765	2468	2746	2382
FR18CE450	200	327	2	30	510		30/25	12	200	620	125	300	225	254	698	509	2765	2468	2746	2382
FR18CE510	200	327	2	30	510		35/30	15	200	620	125	300	225	254	698	509	2765	2468	2746	2382
FR18CE640	200	327	2	40	511		45/40	20	325	625	185	300	651	254	698	509	2765	2468	2746	2382
FR18CE750	200	327	3	60	616		60	30	325	625	185	300	206	254	698	509	2765	2468	2746	2382
FR18CE850 FR18HK640	300 200	328 327	3 3	60 30	616 513		60 15/15	30 6	325 200	625 620	250 185	600 300	790 182	254 254	698 698	509 509	2765 2765	2468 2468	2746 2746	2382 2382
FR18HK750	200	327	3	30	513		20/15	8	200	620	185	300	182	254	698	509	2765	2468	2746	2382
FR18HK850	300	328	3	30	513		20/15	10	200	620	185	300	182	254	698	509	2765	2468	2746	2382
FR18HK1000	300	328	3	30	513		25/20	10	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR18HK1200	300	328	3	40	514		30/25	15	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR18HK1360	300	328	3	40	514		30/30	15	200	620	345	300	208	254	698	509	2765	2468	2746	2382
FR18HK1600 FR18HK2175	500 500	382 382	3 3	50 40	515 514		35/30	15 25	200 325	620 625	345 590	300 300	208 657	254 254	698 698	509 509	2765 2765	2468 2468	2746 2746	2382 2382
-	500	302	3	40	514			25	325	025	390	300	057	204	090	509	2705	2400	2740	2302
FR20HK800	300	328	3	30	513		20/15	10	200	620	185	300	182	254	698	509	2765	2468	2746	2382
ED240E22E	100	201	2	20	E10		20	10	200	400	105	200	225		(00	F 00	27/5	24/2	2744	2202
FR24CE225 FR24CE510	100 200	381 327	2 2	30 40	510 511		20 50/40	10 20	200 200	620 620	125 185	300 600	225 789	254 254	698 698	509 509	2765 2765	2468	2746 2746	2382 2382
FR24CE510 FR24BC750	200	327 327	2	40 90	615		50/40 80/70	20	200 325	620 625	185	600 600	789 789	254 254	698 698	509 509	2765	2468 2468	2746 2746	2382
FR24HK510	200	327	3	30	513		20/15	8	200	620	185	600	196	254	698	509	2765	2468	2740	2382
FR24HK640	200	327	3	30	513		20/15	10	200	620	185	600	196	254	698	509	2765	2468	2746	2382
FR24HK750	200	327	3	30	513		25/20	10	200	620	185	600	196	254	698	509	2765	2468	2746	2382
FR24HK900	300	328	3	40	514		30/30	15	200	620	345	600	209	254	698	509	2765	2468	2746	2382
FR24HK1100		328	3	40	514		35/30	15 15	200	620	345	600	209	254	698 609	509	2765	2468	2746	2382
FR24HK1360	300	328	3	40	514		35/30	15	200	620	345	600	209	254	698	509	2765	2468	2746	2382
FR36CE450	200	327	3	60	616		60/50	30	200	620	185	600	788	254	698	509	2765	2468	2746	2382
FR36HK450	200	327	3	30	513		20/20	10	200	620	185	600	196	254	698	509	2765	2468	2746	2382
FR36HK550	200	327	3	40	514		25/25	12	200	620	185	600	196	254	698	509	2765	2468	2746	2382
FR36HK750	200	327	3	40	514		30/30	15	200	620	185	600	196	254	698	509	2765	2468	2746	2382
FR36K935	300	328	3	30	513			20	200	620	345	600	209	254	698	509	2765	2468	2746	2382
FR36K1600	500	382	3	50	515			35	200	620	350	600	209	254	698	509	2765	2468	2746	2382

8.2 FERRO FIVE FR SERIES 575 VAC input

MODEL Scale M No. Rev PD Avrs VV PVS Cr PUGT Ims Tomperts No. Colum Colum <t< th=""><th></th><th>AMME</th><th>TER</th><th>LINE</th><th>CONTACT</th><th>FOR</th><th>AC I</th><th>USE</th><th>DC F</th><th>USE</th><th>REG</th><th>CTIFIER</th><th></th><th></th><th></th><th></th><th></th><th>CONTRO</th><th>_S</th><th></th></t<>		AMME	TER	LINE	CONTACT	FOR	AC I	USE	DC F	USE	REG	CTIFIER						CONTRO	_S	
nucce Sc.AL PA PA PA PA						1									PIL OT		TIMER		COMPU	RANGER
PRAVA255 O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O O<	MODEL	SCALE		POLE	RATING		480	575	RATING		AMPS	PIV								
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PENAMS 20 377 2 30 510 52 200 620 125 800 509 276 2488 2744 2382 FRAMMS 200 377 2 30 510 52 200 620 125 500 225 255 698 509 2765 2468 2744 2382 FRAMMS 200 230 130 30 513 200 620 125 628 698 509 2765 2468 2744 2382 FRAMMS 200 230 230 533 533 200 620 125 698 509 2765 2468 2744 2382 FRMMM 200 330 513 513 500 625 125 698 509 2765 2468 2744 2382 FRMMM 200 337 2 30 513 34 200 620 125 698	ED4M255	100	201	2	20	510		2	100	620	125	200	225	255	400	500	2745	2460	2746	2202
PENAMS1 20 37 2 30 510 55 200 620 125 500 225 255 698 500 2765 2468 2746 2382 FRAMM6 200 327 2 30 510 66 325 628 185 300 255 698 500 2765 2468 2746 2382 FRAMM6 300 38 3 30 513 3 200 600 185 300 265 698 500 2765 2468 2744 2382 FRAMM6 300 328 3 30 513 515 200 620 185 300 205 698 500 2765 2468 2744 2382 FRM105 300 327 2 30 513 171 200 620 125 500 225 56 698 500 2765 2468 2744 2382																				
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FR4.102 30 32 3 30 513 31 200 420 445 300 208 255 668 509 2765 2468 2746 2332 FR4.172 500 328 3 30 513 35 200 620 345 300 208 255 668 509 2765 2468 2746 2332 FR4.102 300 228 3 30 513 35 200 620 625 668 509 2765 2468 2746 2332 FR1.105 300 227 53 510 66 200 620 125 300 225 555 668 509 2765 2468 2746 2332 FR12M50 200 327 2 30 513 31 30 630 122 556 668 509 2765 2468 2746 2332 FR12M50 200	FR6M750	300			30	510			325	625	185	300	206	255	698	509	2765	2468	2746	2382
FR4.1102 300 320 3 30 513 31 200 420 455 300 200 276 2468 2746 2382 FR94.100 300 328 3 30 513 510 200 420 455 000 206 255 698 509 2765 2468 2746 2382 FR94.80 300 328 3 30 513 500 200 225 698 509 2765 2468 2746 2382 FR12.807 200 327 2 30 510 66 200 200 225 555 698 509 2765 2468 2746 2382 FR12.807 200 327 2 30 513 30 200 620 255 698 509 2765 2468 2746 2482 FR12.807 200 327 3 30 513 50 200																				
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FR9.1140 300 328 3 30 513 55 200 425 678 509 7765 2468 2746 2382 FR12M375 000 327 2 300 510 66 200 620 125 300 225 255 678 509 2765 2468 2746 2382 FR12M375 000 327 2 30 510 66 200 620 125 300 225 656 698 509 2765 2468 2746 2382 FR12M50 000 327 2 30 513 30 513 300 620 125 608 509 2765 2468 2746 2382 FR12M50 300 328 3 30 513 30 620 620 185 300 182 255 698 509 2765 2468 2746 2382 FR12L00 300 328 3 30 513 200 620 185 300 182	FR9M640	200	327	2	30	510		10	325	625	185	300	206	255	698	509	2765	2468	2746	2382
FR12M255 100 381 2 30 510 6 100 630 125 300 225 255 698 509 2765 2468 2746 2382 FR12MM50 200 327 2 30 510 10 200 220 225 698 509 2765 2468 2746 2382 FR12MM50 200 327 2 30 513 3 100 630 185 300 225 698 509 2765 2468 2746 2382 FR12LM50 200 327 3 30 513 3 200 620 185 300 182 255 698 509 2765 2468 2746 2382 FR12LM20 300 328 3 30 513 5 200 620 185 300 182 255 698 509 2765 2468 2746 2382 FR15L1200	FR9L830	300	328	3	30	513		3	200	620	185	300	182	255	698	509	2765	2468	2746	2382
FR12M36 200 327 2 30 510 6 200 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 226 100 100 200 100 100 200 100 100 200 100 100 200 100 100 200 100	FR9L1160	300	328	3	30	513		5	200	620	345	300	208	255	698	509	2765	2468	2746	2382
FR12M36 200 327 2 30 510 6 200 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 62 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 225 100 100 226 100 100 200 100 100 200 100 100 200 100 100 200 100 100 200 100	EDIOMOEE	100	201		20	E10		L	100	620	125	200	225	255	400	500	2745	2440	2744	2202
FR12M450 200 227 2 30 510 60 200 620 125 300 225 255 698 509 27.65 24.68 27.46 23.82 FR12M500 200 327 2 30 510 10 325 625 185 300 125 509 27.65 24.68 27.46 23.82 FR12L500 200 327 3 30 513 3 200 620 185 300 182 255 698 509 27.65 24.68 27.46 23.82 FR12L500 300 228 3 30 513 5 200 620 345 300 285 698 509 27.65 24.68 27.46 23.82 FR12L500 300 328 3 30 513 51 200 620 185 300 182 255 698 509 27.65 24.68 27.46 23.82 FR15L303 300 328 3 30 513 51																				
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FR12L1000 300 328 3 30 513 5 200 620 345 300 226 255 698 509 2765 2468 2746 2382 FR12L1000 300 328 3 30 513 55 200 620 345 300 208 255 698 509 2765 2468 2746 2382 FR15L100 300 328 3 30 513 51 200 620 185 300 182 255 698 509 2765 2468 2746 2382 FR15L100 300 328 3 30 513 55 200 620 185 300 182 255 698 509 2765 2468 2746 2382 FR15M500 200 327 2 30 510 110 200 620 125 300 225 255 698 509 2765 2468 2746 2382 FR15M500 200 327 3 50	FR12L550	200	327	3	30	513		3	100	630	185	300	182	255	698	509	2765	2468	2746	2382
FR12L1200 300 328 3 30 513 5 200 620 345 300 208 255 698 509 2765 2468 2746 2382 FR12L1200 300 328 3 30 513 55 200 620 345 300 208 255 698 509 2765 2468 2746 2382 FR15L130 300 328 3 30 513 51 200 620 185 300 182 255 698 509 2765 2468 2746 2382 FR16L130 300 328 3 40 514 10 100 620 125 300 225 698 509 2765 2468 2746 2382 FR18M510 200 327 2 30 511 200 620 125 300 225 255 698 509 2765 2468 2746 2382 FR18M510 200 327 3 60 616 30	FR12L640	200	327	3	30	513		3	200	620	185	300	182	255	698	509	2765	2468	2746	2382
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FR15L1200 300 328 3 30 513 10 200 620 345 300 208 255 698 509 2765 2468 2746 2382 FR16L830 300 328 3 30 513 513 50 620 620 185 300 126 255 698 509 2765 2468 2746 2382 FR18M501 200 327 2 30 510 100 620 125 300 225 556 698 509 2765 2468 2746 2382 FR18M501 200 327 2 30 511 100 200 620 125 300 725 698 509 2765 2468 2746 2382 FR18M501 200 327 3 60 616 30 25 325 628 185 300 785 255 698 509 2765 2468 2746 2382 FR18L500 300 328 3 30	FR15L830	300	328	3	30	513		5	200	620	185	300	182	255	698	509	2765	2468	2746	2382
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FR18M450 200 327 2 30 510 10 200 620 125 300 225 255 698 509 2765 2468 2746 2382 FR18M400 200 327 2 30 510 15 200 620 125 300 225 658 509 2765 2468 2746 2382 FR18M400 200 327 3 60 616 30 25 625 185 300 785 255 698 509 2765 2468 2746 2382 FR18L750 200 327 3 60 616 30 25 625 626 785 255 698 509 2765 2468 2746 2382 FR18L750 200 328 3 30 513 5 200 620 185 300 285 698 509 2765 2468 2746 2382 FR18L1000 300 328 3 40 514 10 200	FR18M255	100	381	2	30	510		10	100	630	125	300	225	255	698	509	2765	2468	2746	2382
FR18M640 200 327 2 40 511 20 325 625 185 300 651 255 698 509 2765 2468 2746 2382 FR18EM50 300 327 3 60 616 30 25 325 625 185 300 785 255 698 509 2765 2468 2746 2382 FR18LM50 300 327 3 30 513 5 200 620 185 300 182 255 698 509 2765 2468 2746 2382 FR18L100 300 328 3 30 513 5 200 620 185 300 205 55 698 509 2765 2468 2746 2382 FR18L1200 300 328 3 40 514 10 200 620 345 300 285 698 509 2765 2468 2746 2382 FR18L1300 300 328 3 40																509				
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FR24L900 300 328 3 40 514 10 200 620 345 600 209 255 698 509 2765 2468 2746 2382 FR24L1100 300 328 3 40 514 10 200 620 345 600 209 255 698 509 2765 2468 2746 2382 FR24L1360 300 328 3 40 514 10 200 620 345 600 209 255 698 509 2765 2468 2746 2382 FR36EM450 200 327 3 60 616 30 25 600 789 255 698 509 2765 2468 2746 2382 FR36EM450 200 327 3 60 616 200 620 185 600 789 255 698 509 2765 2468 2746 2382 FR36L450 200 327 3 40 514 10 200																				
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FR24L1360 300 328 3 40 514 10 200 620 345 600 209 255 698 509 2765 2468 2746 2382 FR36EM450 200 327 3 60 616 30 25 200 620 185 600 789 255 698 509 2765 2468 2746 2382 FR36L450 200 327 3 30 513 6 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L50 200 327 3 30 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L50 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3												600						2468		
FR36EM450 200 327 3 60 616 30 25 200 620 185 600 789 255 698 509 2765 2468 2746 2382 FR36L450 200 327 3 30 513 6 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L550 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L550 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3																				
FR36L450 200 327 3 30 513 6 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L550 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382	FR24L1360	300	328	3	40	514		10	200	620	345	600	209	255	698	509	2765	2468	2746	2382
FR36L450 200 327 3 30 513 6 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L550 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382	FR36EM450	200	327	3	60	616	30	25	200	620	185	600	789	255	698	509	2765	2468	2746	2382
FR36L550 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382 FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382																				
FR36L750 200 327 3 40 514 10 200 620 185 600 196 255 698 509 2765 2468 2746 2382																				
FR36L935 300 328 3 30 513 15 200 620 345 600 209 255 698 509 2765 2468 2746 2382																				
	FR36L935	300	328	3	30	513		15	200	620	345	600	209	255	698	509	2765	2468	2746	2382

8.3 FERRO FIVE EFR SERIES 120/208/240 and 480 VAC inputs

	AMME	TER	LINE	CONTACT	OR		AC FUSE		DC FU	SE	RE	CTIFIE	R				(CONTROL	S	
MODEL	SCALE	P/N JM-	POLE	RATING	P/N JR-	120	208/240	480	RATING	P/N JL-	AMPS	PIV	P/N JS-	CXF JT-	PILOT LIGHT JL-	TIMER JR-	TIMER Adapter NBC-	SCOUT NBC-	Compu Charge NBC-	RANGER II NBC-
EFR6AC470 EFR6CE470 EFR6AC560 EFR6CE560 EFR6CE640	200 200 200 200 200	327 327 327 327 327 327	2 2 2 2 2 2	30 30 30 30 30	510 510 510 510 510 510	20 25	10/10 10/10 15/12 15/12 15/12	5 6 6	200 200 200 200 200	620 620 620 620 620	125 125 125 125 125 125	300 300 300 300 300 300	225 225 225 225 225 225	253 254 253 254 254 254	698 698 698 698 698	509 509 509 509 509 509	2765 2765 2765 2765 2765	2468 2468 2468 2468 2468 2468	2746 2746 2746 2746 2746 2746	2382 2382 2382 2382 2382 2382
EFR6CE800 EFR6CE940 EFR6HK1040 EFR6HK1250	300	327 328 328 328	2 2 3 3	30 30 30 30	510 510 513 513		20/15 20/20 7/6 10/10	7 10 3 5	325 325 200 200	625 625 620 620	185 185 185 345	300 300 300 300	206 206 182 208	254 254 254 254 254	698 698 698 698	509 509 509 509	2765 2765 2765 2765 2765	2468 2468 2468 2468	2746 2746 2746 2746	2382 2382 2382 2382 2382
EFR9CE640 EFR12CE320 EFR12CE470 EFR12CE560	200 200	327 381 327 327	2 2 2 2	30 30 30 30	510 510 510 510		25/20 15/12 20/20 20/20	10 6 10 10	325 100 200 200	625 630 620 620	185 125 125 125	300 300 300 300	206 225 225 225	254 254 254 254	698 698 698 698	509 509 509 509	2765 2768 2765 2765	2468 2465 2468 2468	2746 2746 2746 2746	2382 2382 2382 2382 2382
EFR12CE690 EFR12CE800 EFR12CE940 EFR12HK690 EFR12HK800	200 300 200	327 327 328 327 327 327	2 2 2 3 3	30 30 40 30 30	510 510 511 513 513		25/25 35/30 40/35 8/8 10/10	12 15 20 5 5	200 325 325 100 200	620 625 625 630 620	125 185 185 185 185 185	300 300 300 300 300	225 206 206 182 182	254 254 254 254 254 254	698 698 698 698 698	509 509 509 509 509 509	2765 2765 2765 2765 2765	2468 2468 2468 2468 2468 2468	2746 2746 2746 2746 2746 2746	2382 2382 2382 2382 2382 2382
EFR12HK106 EFR12HK125 EFR12HK150 EFR18CE320	0 300 0 300	328 328 328 328	3 3 3 2	30 30 30 30	513 513 513 513		15/12 15/15 20/20 20/20	7 8 10	200 200 200	620 620 620 630	185 345 345 125	300 300 300 300	182 208 208 225	254 254 254 254	698 698 698 698	509 509 509 509	2765 2765 2765 2765	2468 2468 2468 2468	2746 2746 2746 2746	2382 2382 2382 2382
EFR18CE540 EFR18CE560 EFR18CE640 EFR18CE800 EFR18HK800 EFR18HK940 EFR18HK106	200 200 200 200 200	327 327 327 327 327 327 327 328	2 2 2 3 3 3	30 30 40 30 30 30 30	510 510 511 513 513 513		30/25 35/30 45/40 15/15 20/15 20/15	10 12 15 20 6 8 10	200 200 325 200 200 200	620 620 625 620 620 620 620	125 125 125 185 185 185 185 185	300 300 300 300 300 300 300	225 225 651 182 182 182	254 254 254 254 254 254 254 254	698 698 698 698 698 698 698	509 509 509 509 509 509 509	2765 2765 2765 2765 2765 2765 2765	2468 2468 2468 2468 2468 2468 2468	2746 2746 2746 2746 2746 2746 2746	2382 2382 2382 2382 2382 2382 2382 2382
EFR18HK125 EFR18HK150 EFR18HK170 EFR18HK200	0 300 0 300 0 300	328 328 328 328 382	3 3 3 3	30 40 40 50	513 514 514 514 515		25/20 30/25 30/30 35/30	10 15 15 15	200 200 200 200 200	620 620 620 620	345 345 345 345 345	300 300 300 300	208 208 208 208 208	254 254 254 254 254	698 698 698 698 698	509 509 509 509 509	2765 2765 2765 2765 2765	2468 2468 2468 2468 2468	2746 2746 2746 2746 2746	2382 2382 2382 2382 2382
EFR24HK640 EFR24HK940 EFR24HK112 EFR24HK137 EFR24HK170	200 5 300 5 300	327 327 328 328 328 328	3 3 3 3 3	30 40 40 40 40	513 513 514 514 514 514		20/15 25/20 30/30 35/30 35/30	8 10 15 15 15	200 200 200 200 200 200	620 620 620 620 620	185 185 345 345 345 345	600 600 600 600 600	196 196 209 209 209	254 254 254 254 254 254	698 698 698 698 698 698	509 509 509 509 509 509	2765 2765 2765 2765 2765 2765	2468 2468 2468 2468 2468	2746 2746 2746 2746 2746 2746	2382 2382 2382 2382 2382 2382
EFR36HK690 EFR36HK940		327 327	3 3	40 40	514 514		25/25 30/30	12 15	200 200	620 620	185 185	600 600	196 196	254 254	698 698	509 509	2765 2765	2468 2468	2746 2746	2382 2382

WIRING DIAGRAMS

9.1 Wiring diagram guide for FERRO FIVE FR, LIBERTY, and REVOLUTION SERIES charger models

MODEL NO.	FR	LIBERTY	REVOLUTION
FR6AC255 FR6CE255	NBC-2243 NBC-2244	NA NA	NA NA
FR6AC375	NBC-2244 NBC-2243	NA	NA
FR6CE375	NBC-2243	NA	NA
FR6AC450	NBC-2243	NA	NA
FR6CE450	NBC-2244	KBC-5702	KBC-5717
FR6CE510	NBC-2244	KBC-5686	KBC-5717
FR6CE640	NBC-2244	NA	NA
FR6CE750	NBC-2244	NA	NA
FR6HK510	NBC-2247	NA	NA
FR6HK830	NBC-2247	NA	NA
FR6HK1000	NBC-2247	NA	NA
FR6HK1125	NBC-2247	NA	NA
FR6HK1700	NBC-2247	NA	NA
FR9CE255	NBC-2244	NA	NA
FR9CE640	NBC-2244	NA	NA
FR9HK830	NBC-2247	NA	NA
FR9HK1160	NBC-2247	NA	NA
FR12CE255	NBC-2244	KBC-5702	KBC-5717
FR12AC375	NBC-2243	KBC-5702	NA
FR12CE375	NBC-2244	KBC-5702	NA
FR12AC450	NBC-2243	KBC-5702	KBC-5718
FR12CE450	NBC-2244	KBC-5702	KBC-5717
FR12CE550	NBC-2244	KBC-5686	KBC-5717
FR12CE640	NBC-2244	KBC-5686	KBC-5717
FR12CE750	NBC-2244	KBC-5686	KBC-5717
FR12HK550	NBC-2247	KBC-5704	KBC-5719
FR12HK640 FR12HK750	NBC-2247	KBC-5704	KBC-5719
FR12HK750 FR12HK850	NBC-2247 NBC-2247	KBC-5704 KBC-5704	KBC-5719 KBC-5719
FR12HK850 FR12HK1000	NBC-2247 NBC-2247	KBC-5704 KBC-5704	KBC-5719 KBC-5719
FR12HK1000 FR12HK1200	NBC-2247 NBC-2247	NA	NA
FR15HK830	NBC-2247	NA	NA
FR15HK1200	NBC-2247	NA	NA
ED1/11/020		NA	NA
FR16HK830 FR16HK1200	NBC-2247 NBC-2247	NA NA	NA NA
TRIGHRIZOO	NDC-2247	NA .	
FR18CE255	NBC-2244	NA	NA
FR18CE450	NBC-2244	NA	NA
FR18CE510	NBC-2244	NA	KBC-5717
FR18CE640	NBC-2244	KBC-5686	KBC-5717
FR18CE750	NBC-2244	KBC-5686	KBC-5717
FR18CE850 FR18HK640	NBC-2244	KBC-5686	KBC-5717 KBC-5719
	NBC-2247	KBC-5704	
FR18HK750 FR18HK850	NBC-2247 NBC-2247	KBC-5704 KBC-5704	KBC-5719 KBC-5719
FR18HK1000	NBC-2247 NBC-2247	KBC-5704 KBC-5704	KBC-5719 KBC-5719
FR18HK1000	NBC-2247 NBC-2247	KBC-5687	KBC-5719
FR18HK1360	NBC-2247	KBC-5687	NA NA
FR18HK1600	NBC-2247	NA	NA
FR18K2175	NBC-2249	NA	NA
FR20HK800	NBC-2247	NA	NA
FR24CE255	NBC-2244	NA	NA
FR24CE330	NBC-2244	KBC-5686	KBC-5717
FR24CE510	NBC-2244	KBC-5686	KBC-5717
FR24BC750	NBC-2244	NA	NA
FR24HK330	NBC-2247	KBC-5704	NA
FR24HK510	NBC-2247	KBC-5704	KBC-5719
FR24HK640	NBC-2247	KBC-5704	KBC-5719
FR24HK750	NBC-2247	KBC-5704	KBC-5719
FR24HK900	NBC-2247	KBC-5687	KBC-5719
FR24HK1100	NBC-2247	KBC-5687	NA
FR24HK1360	NBC-2247	KBC-5687	NA
FR36CE450	NBC-2244	NA	NA
FR36HK450	NBC-2247	NA	NA
		NA	NA
FR36HK550	NBC-2247		
FR36HK550 FR36HK750	NBC-2247	NA	NA
FR36HK550			

MODEL NO.	FR	LIBERTY	REVOLUTION
FR6M255	NBC-2245	NA	NA
FR6M375	NBC-2245	NA	NA
	NBC-2245 NBC-2246	KBC-5703	KBC-5722
FR6EM450		NA	
FR6EM510	NBC-2246		KBC-5722
FR6M640	NBC-2245	NA	NA
FR6M750	NBC-2245	NA	NA
FR6L830	NBC-2249	NA	NA
FR6L1000	NBC-2249	NA	NA
FR6L1125	NBC-2249	NA	NA
FR6L1700	NBC-2249	NA	NA
FR9M640	NBC-2245	NA	NA
FR9L830	NBC-2249	NA	NA
FR9L1160	NBC-2249	NA	NA
FR12EM255	NBC-2246	KBC-5703	KBC-5722
FR12EM375	NBC-2246	KBC-5703	NA
FR12EM450	NBC-2246	KBC-5703	KBC-5722
FR12EM550	NBC-2246	NA NA	KBC-5722
FR12EM640	NBC-2246 NBC-2246	NA	KBC-5722 KBC-5722
FR12EM750	NBC-2246	NA KBC E70E	KBC-5722
FR12KL550	NBC-2248	KBC-5705	KBC-5721
FR12KL640	NBC-2248	KBC-5705	KBC-5721
FR12KL750	NBC-2248	KBC-5705	KBC-5721
FR12KL850	NBC-2248	KBC-5705	KBC-5721
FR12KL1000	NBC-2248	KBC-5705	KBC-5721
FR12L1200	NBC-2249	NA	NA
FR15L830	NBC-2249	NA	NA
FR15L1200	NBC-2249 NBC-2249	NA	NA
FRISLIZOU	NBC-2249	NA	NA
FR16L830	NBC-2249	NA	NA
FR16L1200	NBC-2249	NA	NA
FR18M255	NBC-2245	NA	NA
FR18M450	NBC-2245	NA	NA
FR18EM510	NBC-2246	NA	KBC-5722
FR18EM640	NBC-2246	NA	KBC-5722
FR18EM750	NBC-2246	NA	KBC-5722
FR18EM850	NBC-2246	NA	KBC-5722
FR18KL640	NBC-2248	KBC-5705	KBC-5721
FR18KL750	NBC-2248	KBC-5705	KBC-5721
FR18KL850	NBC-2248	KBC-5705	KBC-5721
FR18KL1000	NBC-2248	KBC-5705	KBC-5721
FR18KL1200	NBC-2248 NBC-2248	KBC-5691	KBC-5721
FR18KL1200 FR18KL1360	NBC-2248 NBC-2248	KBC-5691	NA
		NA	NA
FR18L1600 FR18L2175	NBC-2249 NBC-2249	NA	NA
1110221/5	1000-2247		
FR20L800	NBC-2249	NA	NA
FR24EM330	NBC-2246	NA	KBC-5722
FR24EM510	NBC-2246	NA	KBC-5722
FR24KL330	NBC-2248	KBC-5705	NA
FR24KL510	NBC-2248	KBC-5705	KBC-5721
FR24KL640	NBC-2248	KBC-5705	KBC-5721
FR24KL750	NBC-2248	KBC-5705	KBC-5721
FR24KL750	NBC-2248 NBC-2248	KBC-5691	KBC-5721 KBC-5721
FR24KL1100 FR24KL1360	NBC-2248 NBC-2248	KBC-5691 KBC-5691	NA NA
. 12-1121000	100 2270	REC 3071	
FR36EM450	NBC-2246	NA	NA
FR36L450	NBC-2249	NA	NA
FR36L550	NBC-2249	NA	NA
FR36L750	NBC-2249	NA	NA
FR36L935	NBC-2249	NA	NA
		1	1

Notes:

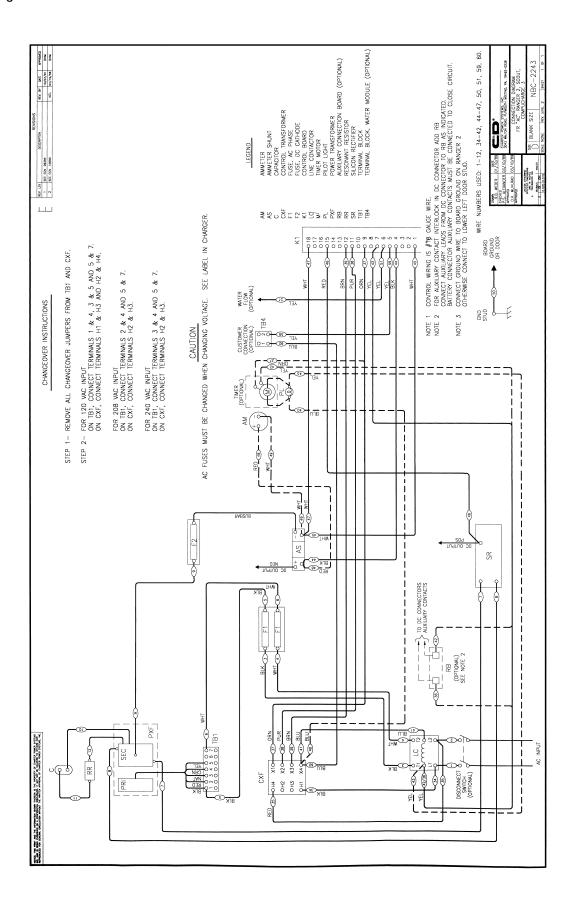
1. For standard FR, KL diagram is NVC-2248 and L diagram is NBC-2249

- For Standard FR, RE diagram is NVC-2246 and E diagram is NBC-2249
 For standard FR, EM diagram is NBC-2246 and M diagram is NBC-2245
 For FERRO FIVE LIBERTY SERIES and FERRO FIVE REVOLUTION SERIES, KL and L diagrams are the same, except L has only 575 VAC input
 For FERRO FIVE LIBERTY SERIES and FERRO FIVE REVOLUTION SERIES, EM and M
- diagrams are the same, except M has only 575 VAC input
- 5. Both L and KL, or M and EM versions may exist for models listed

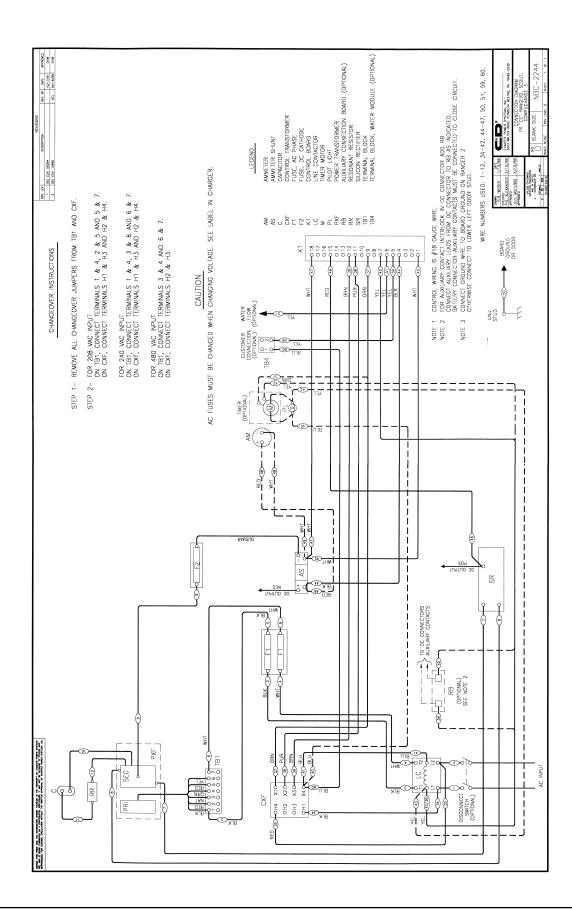
9

9.2 Wiring diagram guide for FERRO FIVE EFR SERIES models

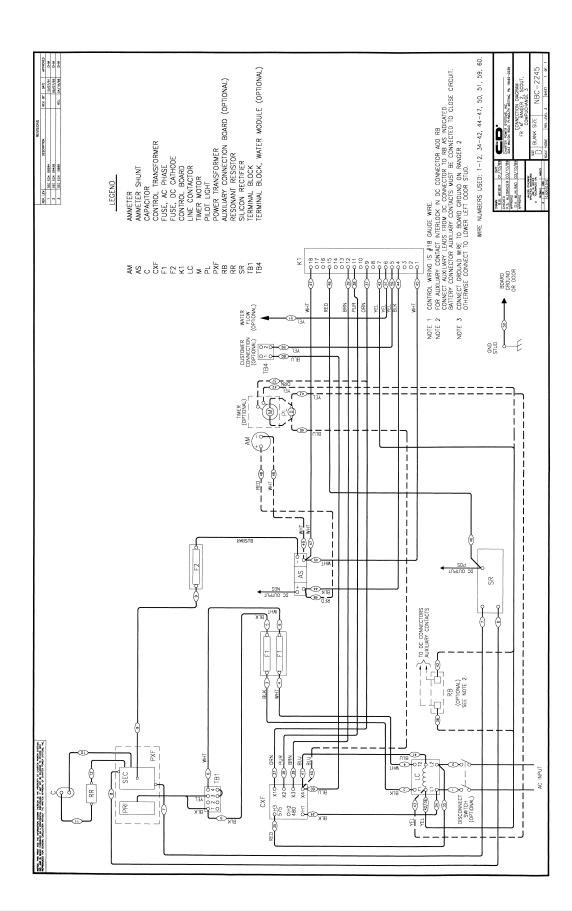
MODEL NO.	EFR
EFR6AC470 EFR6CE470 EFR6CE600 EFR6CE640 EFR6CE800 EFR6CE940 EFR6HK1040 EFR6HK1250	NBC-2243 NBC-2244 NBC-2244 NBC-2244 NBC-2244 NBC-2244 NBC-2244 NBC-2247 NBC-2247
EFR9CE640	NBC-2244
EFR12CE320 EFR12CE470 EFR12CE560 EFR12CE690 EFR12CE940 EFR12CE940 EFR12HK800 EFR12HK800 EFR12HK1060 EFR12HK1250 EFR12HK1250	NBC-2244 NBC-2244 NBC-2244 NBC-2244 NBC-2244 NBC-2244 NBC-2247 NBC-2247 NBC-2247 NBC-2247 NBC-2247
EFR18CE320 EFR18CE560 EFR18CE560 EFR18CE640 EFR18HK940 EFR18HK1060 EFR18HK1250 EFR18HK1500 EFR18HK1700 EFR18HK2000	NBC-2244 NBC-2244 NBC-2244 NBC-2247 NBC-2247 NBC-2247 NBC-2247 NBC-2247 NBC-2247 NBC-2247
EFR24HK640 EFR24HK940 EFR24HK1125 EFR24HK1375 EFR24HK1370	NBC-2247 NBC-2247 NBC-2247 NBC-2247 NBC-2247 NBC-2247
EFR36HK690 EFR36HK940	NBC-2247 NBC-2247

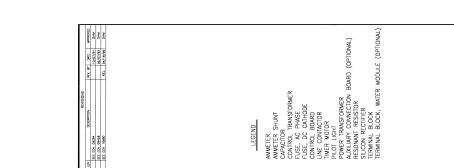


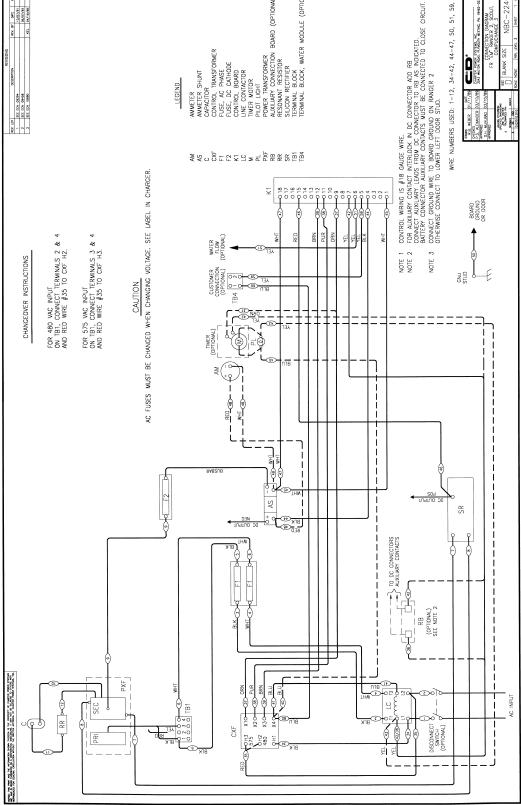
9.3 Wiring diagrams for FERRO FIVE FR SERIES



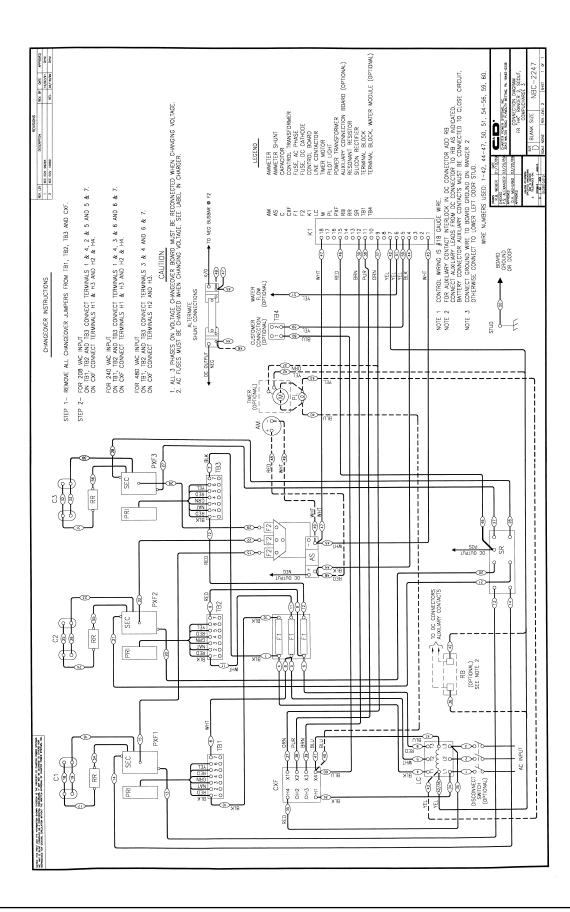
9.3 Wiring diagrams for FERRO FIVE FR SERIES (continued)



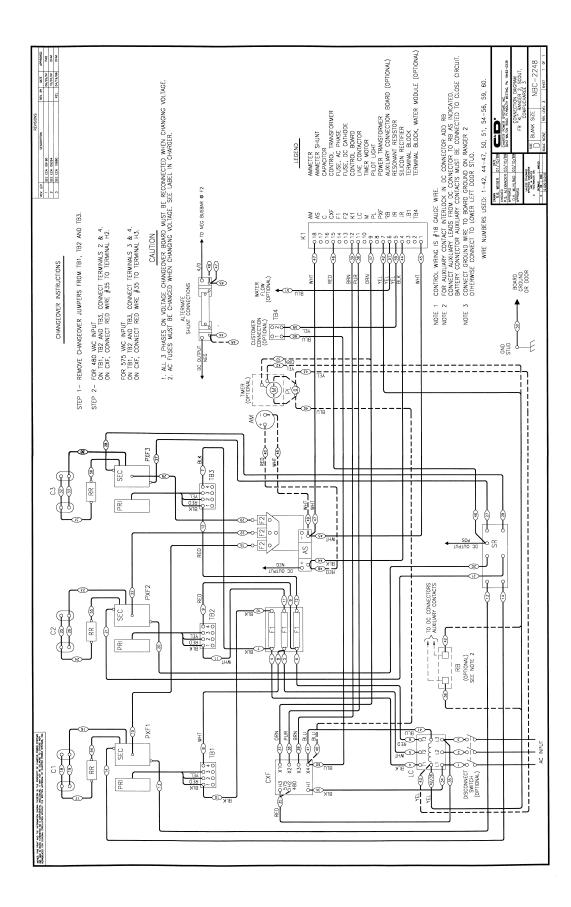


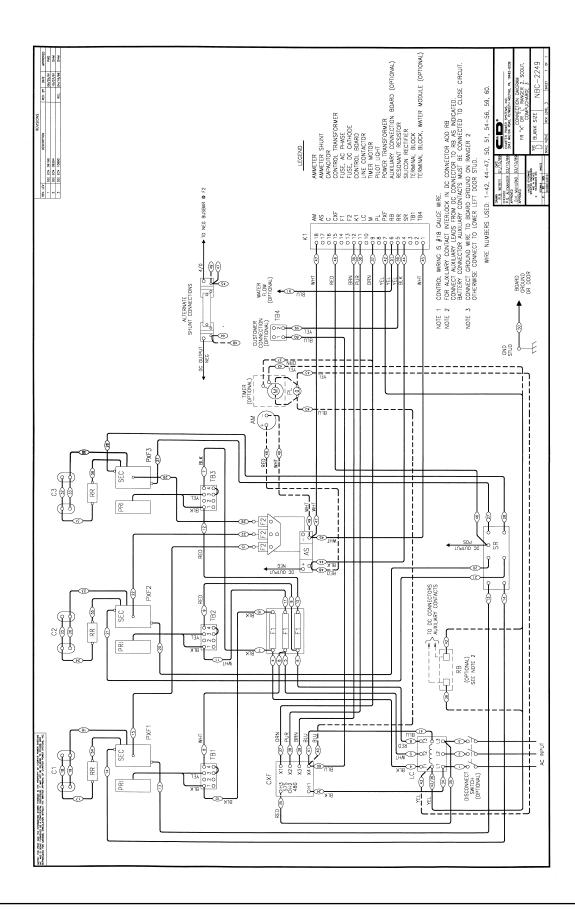


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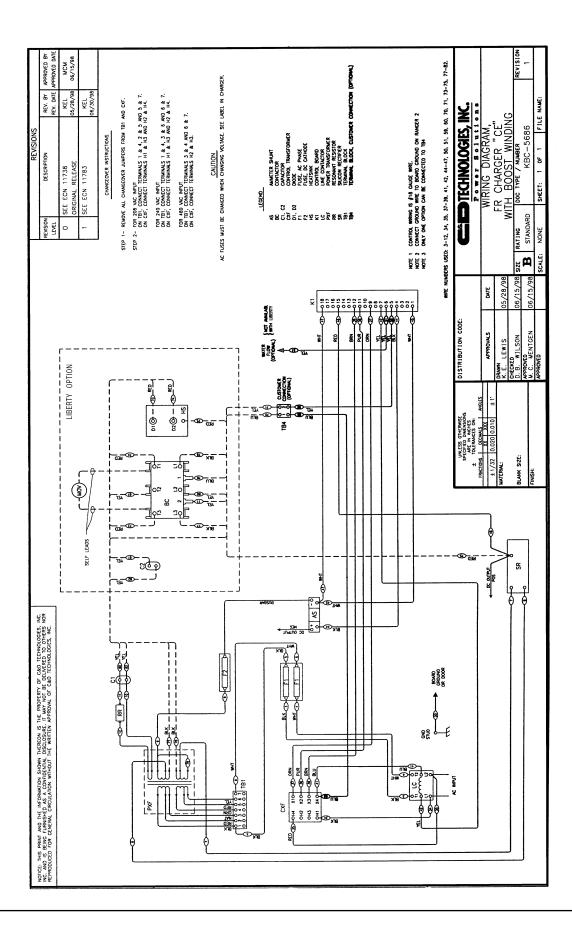


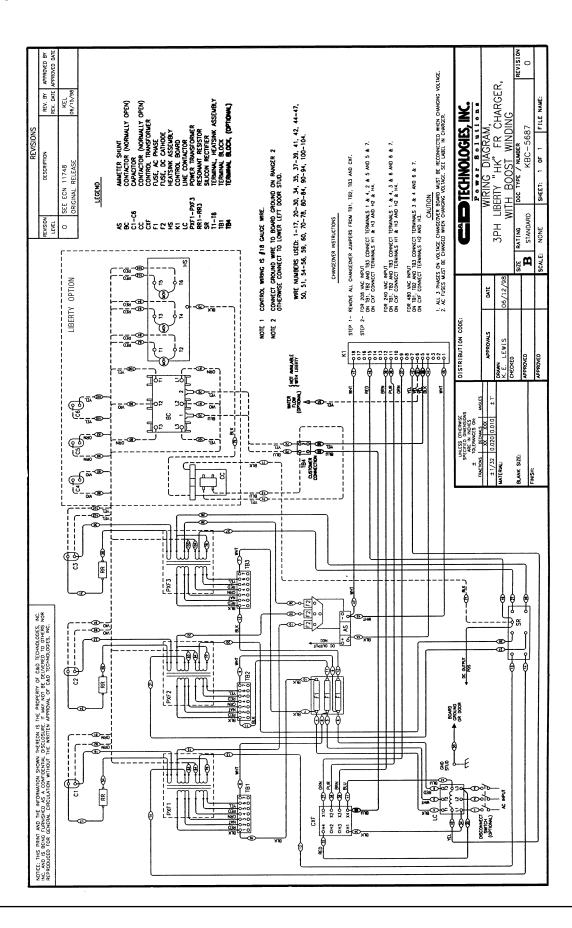
9.3 Wiring diagrams for FERRO FIVE FR SERIES (continued)



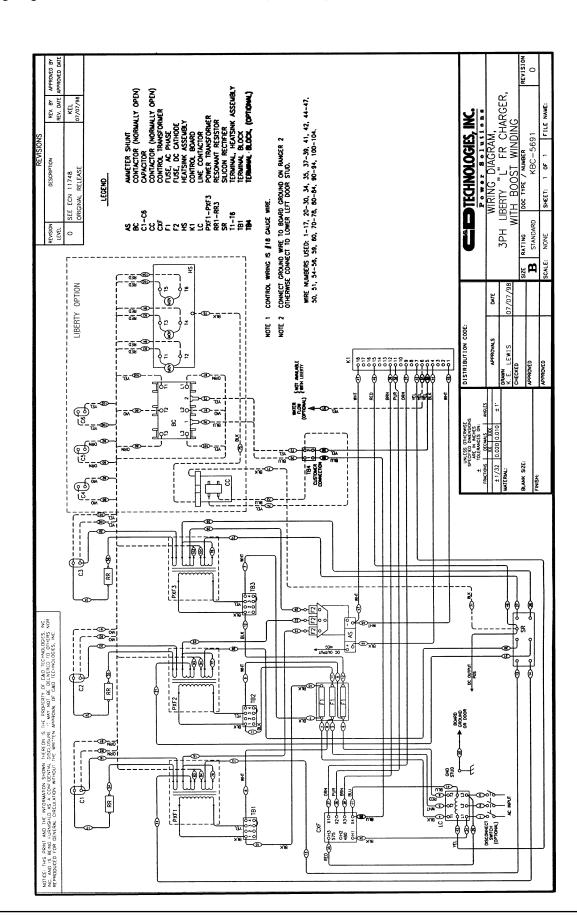


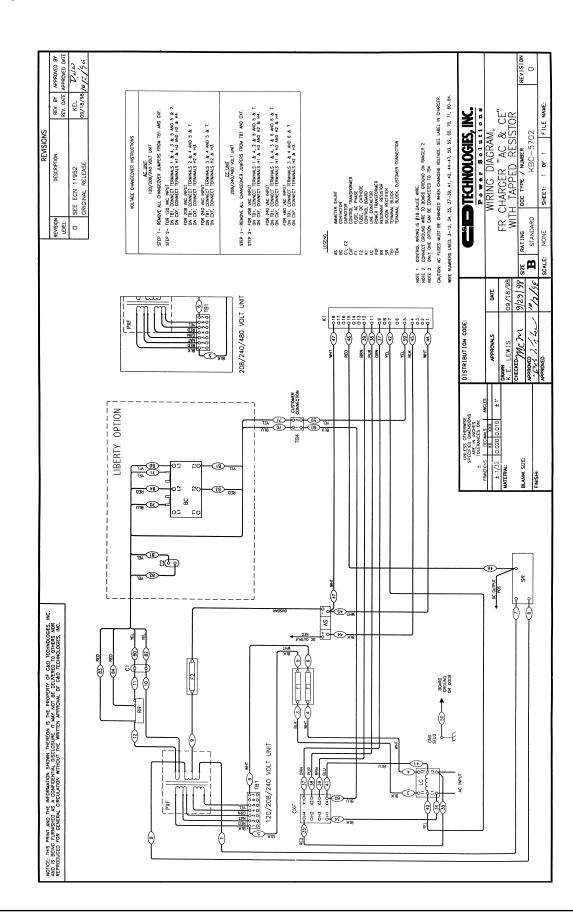
9.3 Wiring diagrams for FERRO FIVE FR SERIES (continued)

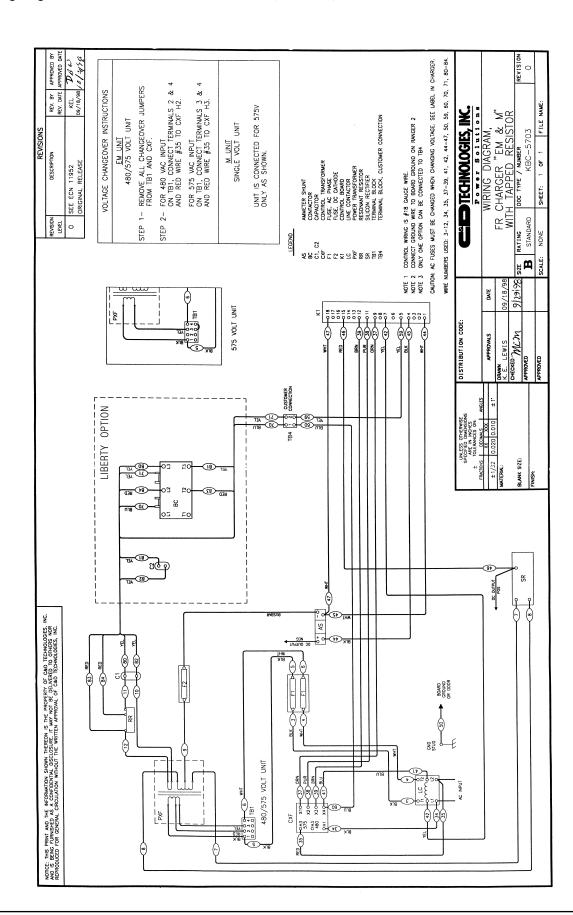


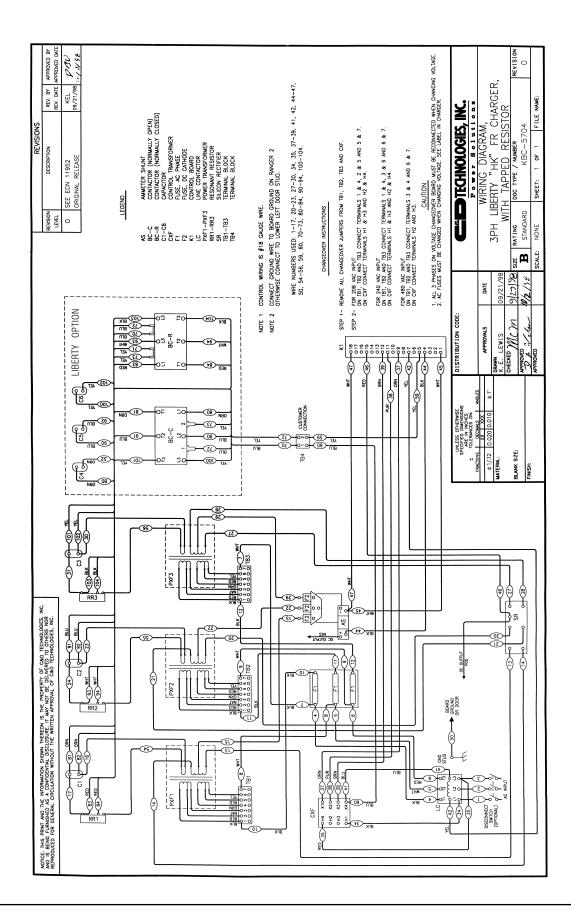


9.4 Wiring diagrams for FERRO FIVE LIBERTY SERIES (continued)

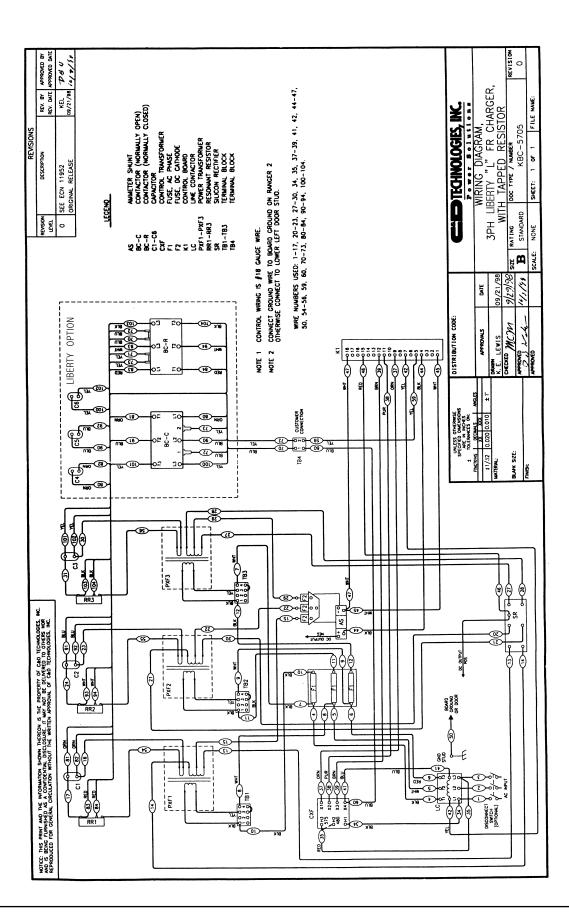


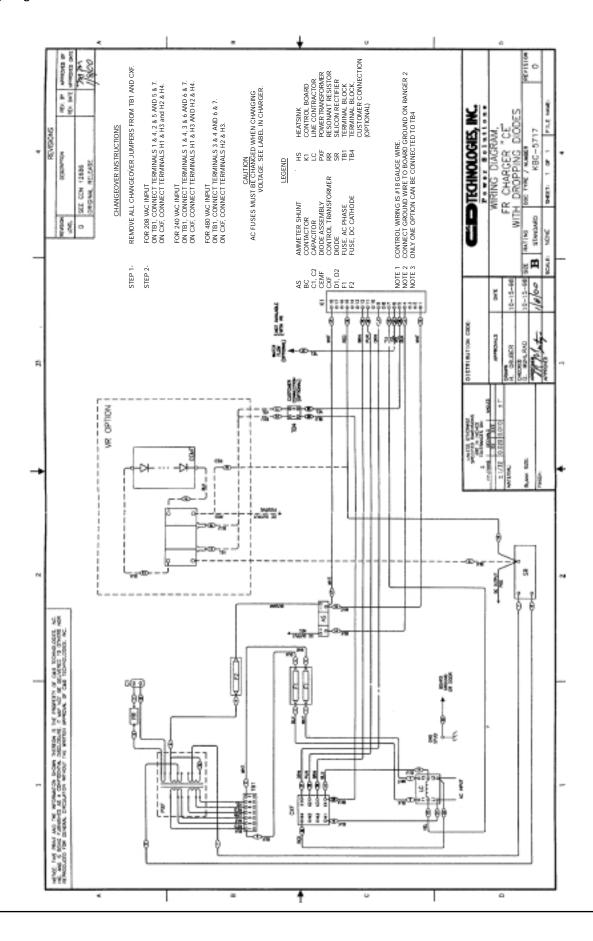






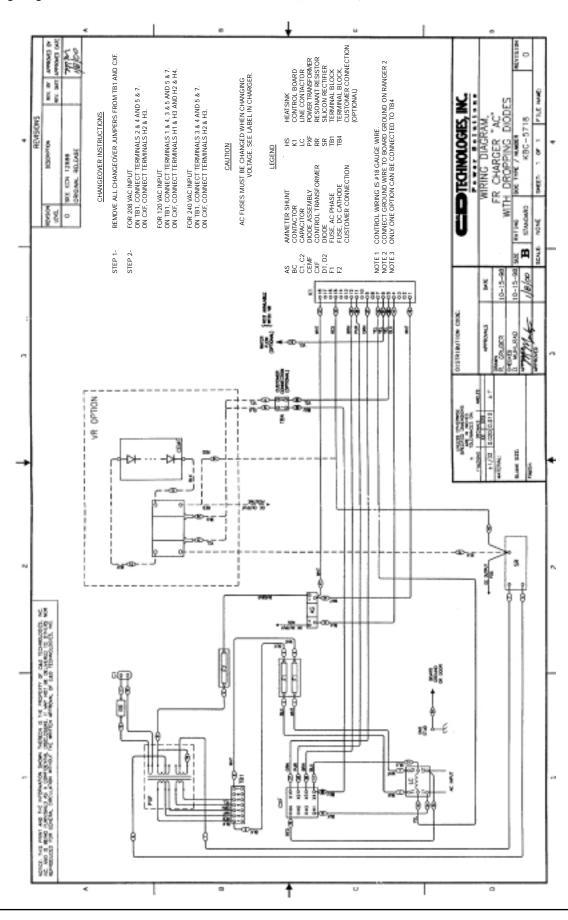
9.4 Wiring diagrams for FERRO FIVE LIBERTY SERIES (continued)

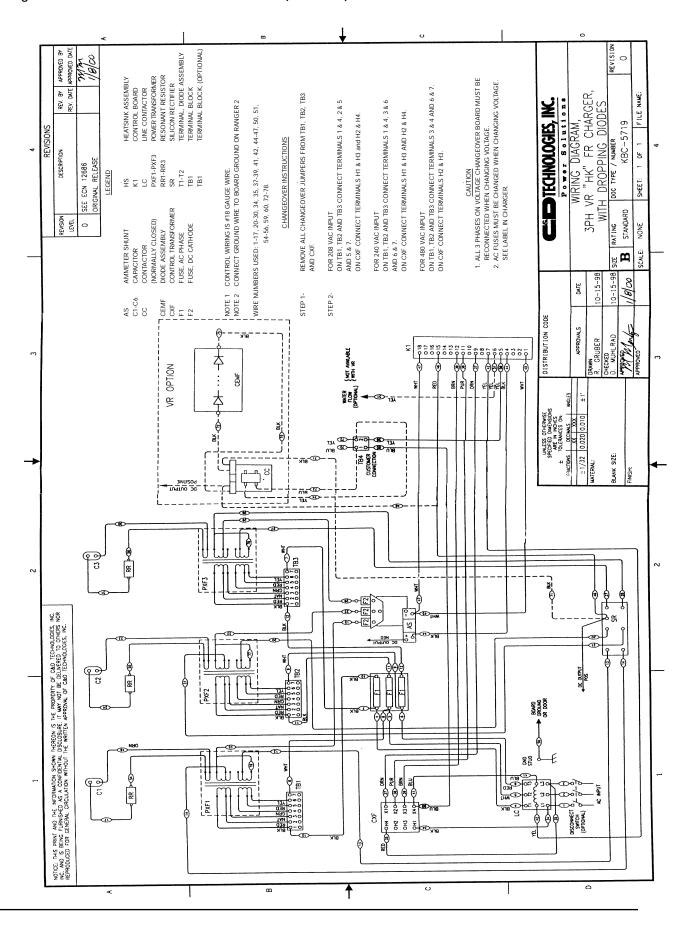




9.5 Wiring diagrams for FERRO FIVE REVOLUTION SERIES

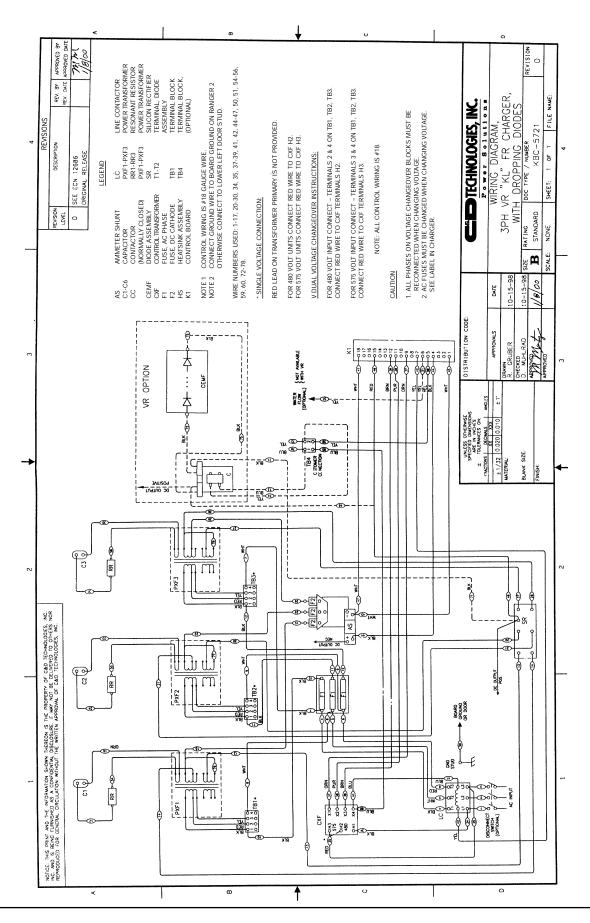
9.5 Wiring diagrams for FERRO FIVE REVOLUTION SERIES (continued)

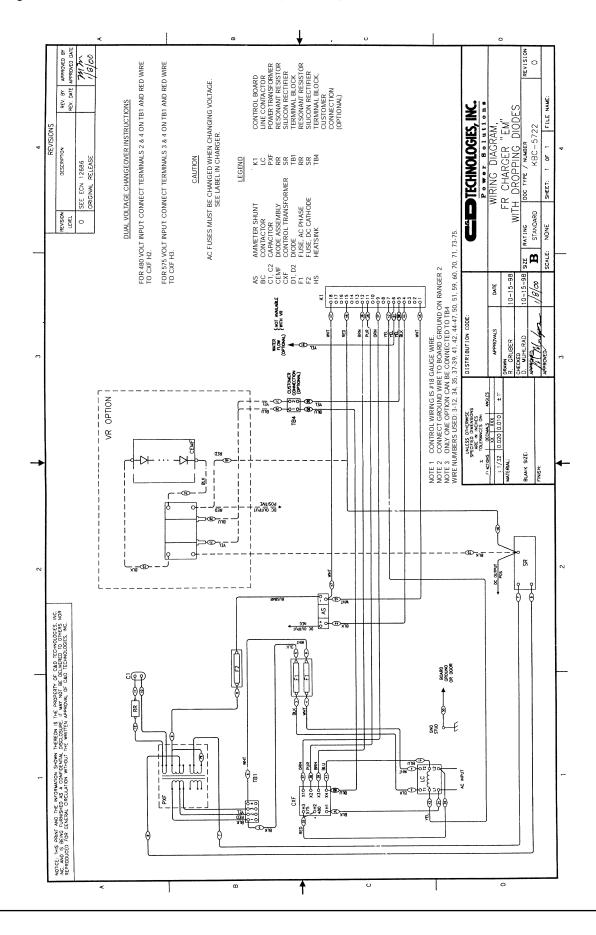




9.5 Wiring diagrams for FERRO FIVE REVOLUTION SERIES (continued)







9.5 Wiring diagrams for FERRO FIVE REVOLUTION SERIES (continued)

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